

# MnDOT Experience with FHWA Incentive Implementation Program



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# FHWA Incentive Implementation Program

\$100,000 FHWA (80/20 split)

- ✓ Trial Batching
  - ✓ Maturity Testing
- ✓ Super Air Meter and Phoenix Testing
- ✓ Quality Control Plan
- ✓ Contractor Charting

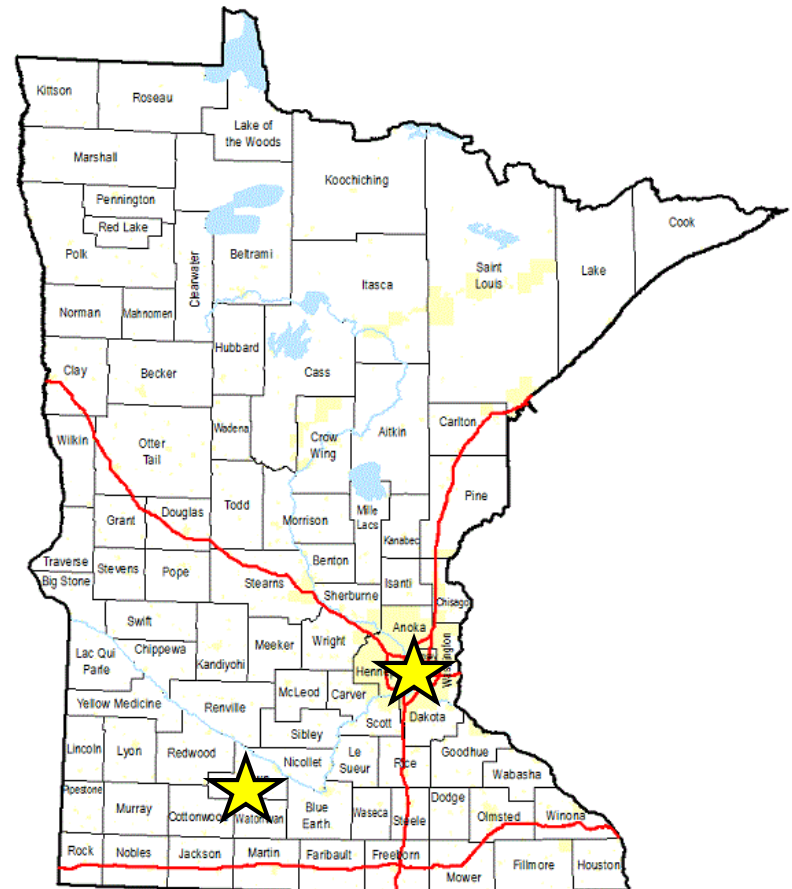
✓ \$25,000 MnDOT

- ✓ Contractor SAM Training
- ✓ Final Report – Hire consultant to collect data and write report
- ✓ **Understanding how this matching funds works has been a challenge**

# Minnesota PEM Shadow Projects

\$100,000 will be split (50/50) between 2 projects

- ✓ I-35W Lake Street
- ✓ TH 60 St. James
- ✓ Testing in 2019 Construction Season





# FHWA Trailer Visit



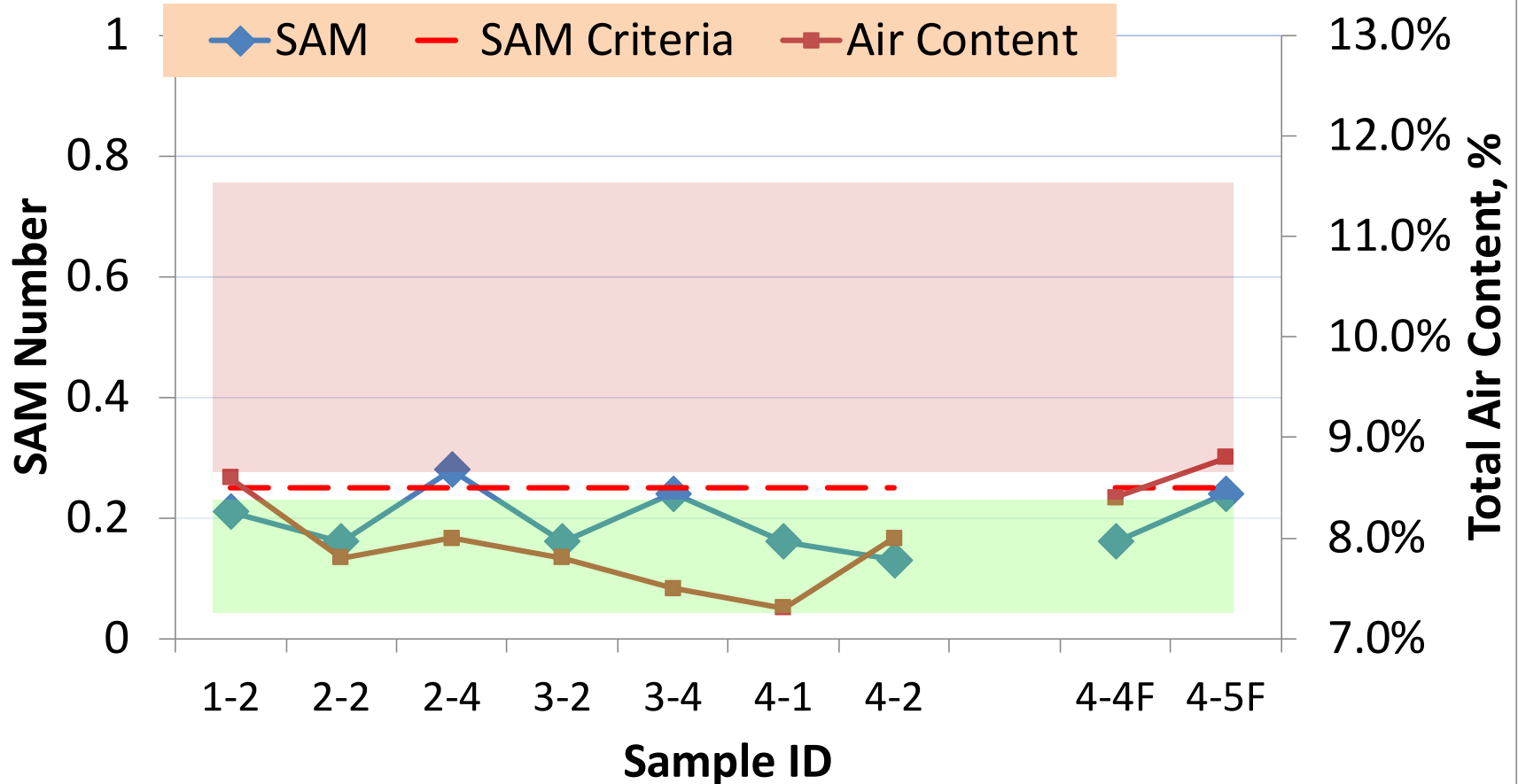
# Sampling and Testing MCT at the Plant



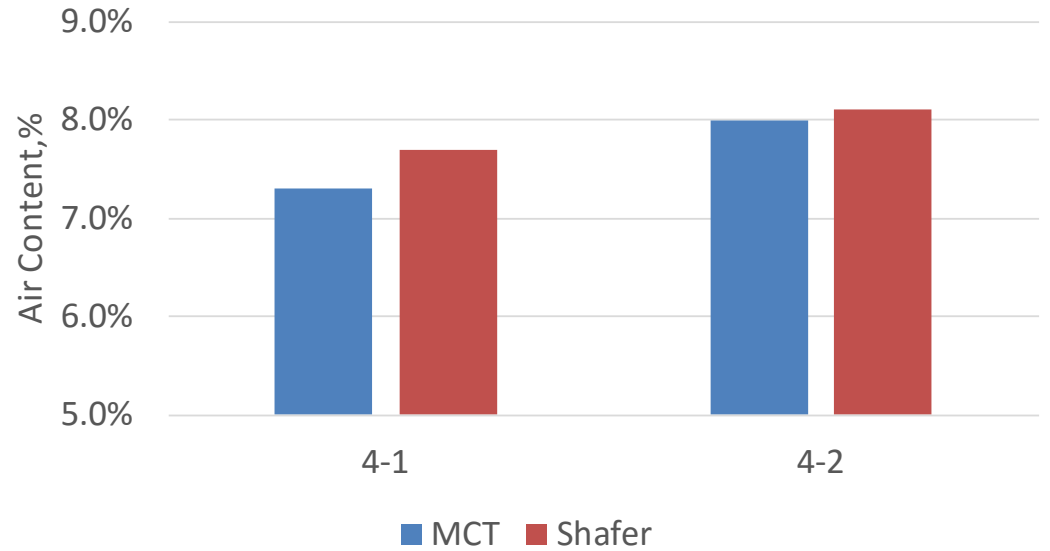
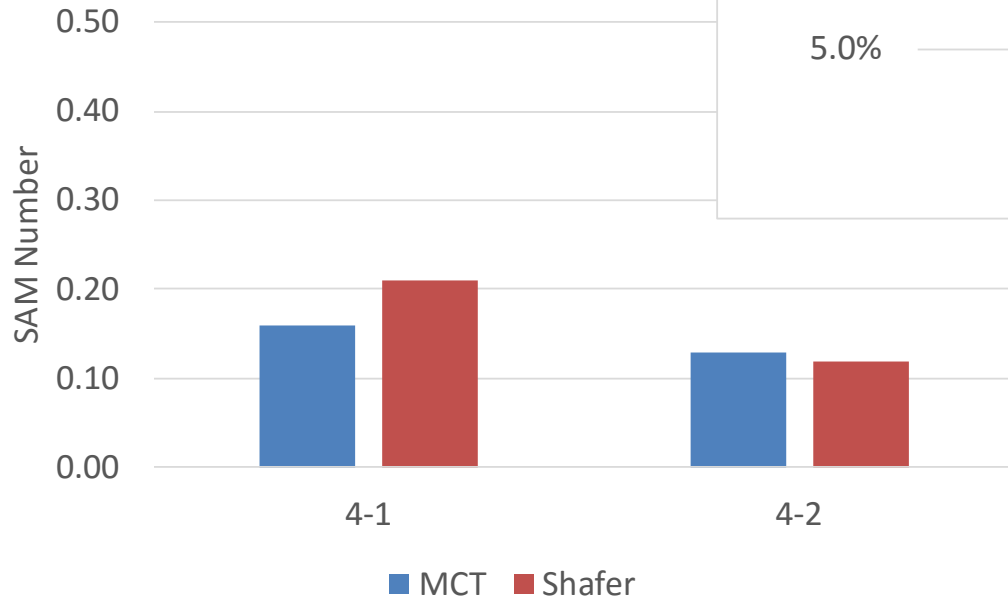
Slide courtesy of Jagan G, FHWA



# Air Void System - SAM



# SAM – MCT versus Shafer

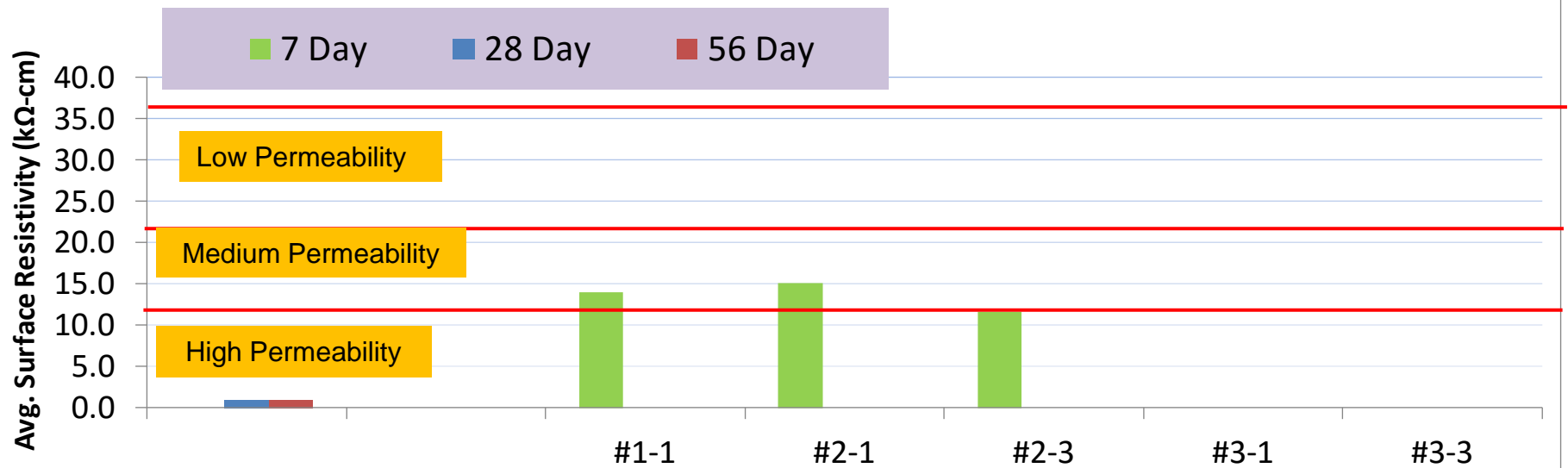


Slide courtesy of Jagan G, FHWA

# Surface Resistivity



Later Age Testing



Slide courtesy of Jagan G, FHWA



# Bucket Test



Bucket Saturated



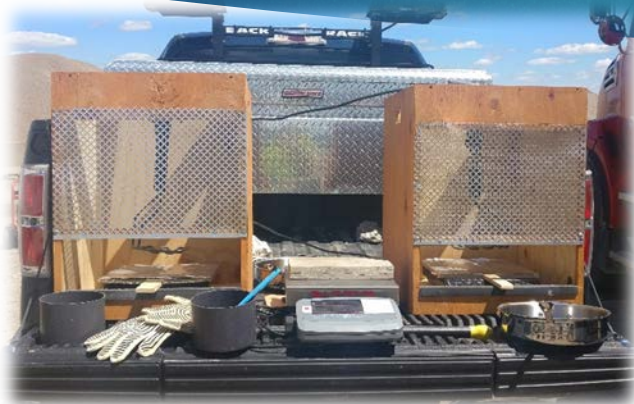
Sealed  
Specimens



Sensor Embedded



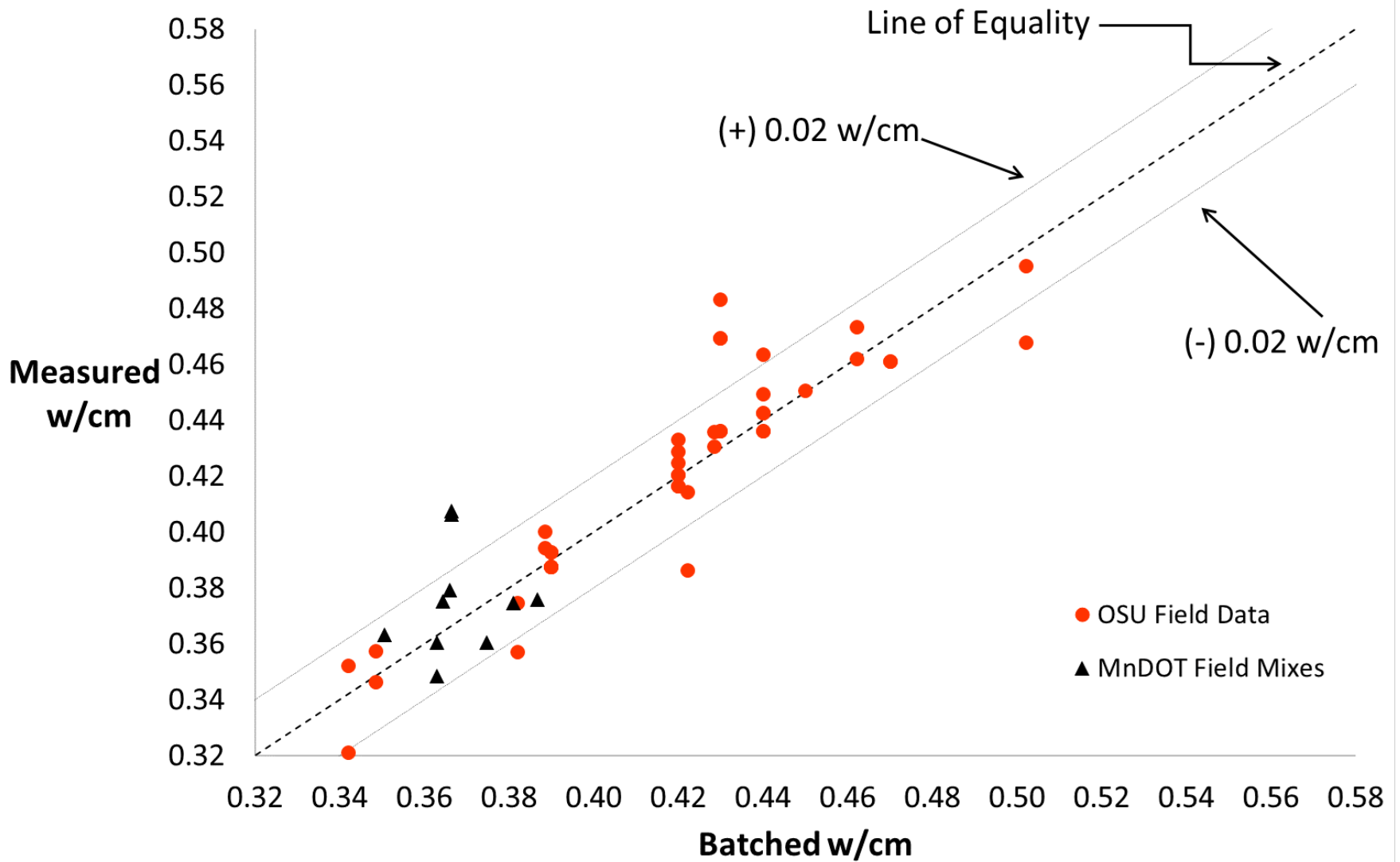
# The Phoenix



# Phoenix Test Data

- ✓ Currently testing side by side with microwave oven on same project FHWA Trailer visited
- ✓ Will be incorporated into PEM Shadow testing in 2019





# Questions

