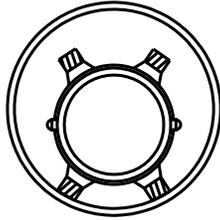
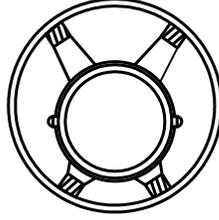


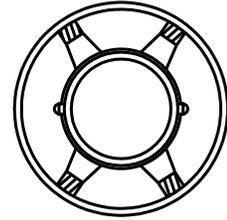
THIS IS AN ARCHIVED FIGURE AND IS NO LONGER MAINTAINED AS PART OF THE SUDAS STANDARD SPECIFICATIONS. THIS FIGURE MAY CONFLICT WITH THE CURRENT SPECIFICATIONS, AND SECTION AND FIGURE REFERENCES MAY NO LONGER BE VALID.



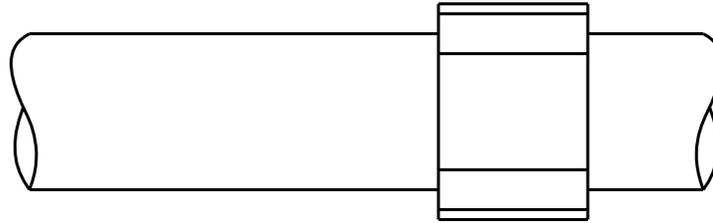
STANDARD



BOTTOM RESTRAINED



CENTER RESTRAINED



PIPE GUIDE

| PIPE GUIDE SPACING                   |  |
|--------------------------------------|--|
| NOMINAL PIPE SIZE<br>(DIAMETER, IN.) | MAXIMUM GUIDE<br>SUPPORT SPACING ( FT. ) |
| 4                                    | 5  |
| 6                                    | 6  |
| 8                                    | 7  |
| 10                                   | 8  |
| 12                                   | 10                                       |
| OVER 12                              | REFER TO PIPE MFR.                       |

NOTE:

USE ONLY RESTRAINED TYPE GUIDES FOR PRESSURE CARRIER PIPES. PREVENT FLOTATION IF STANDARD TYPE GUIDE IS USED.