

# How the Prominent Types of Deicers Affect Scaling

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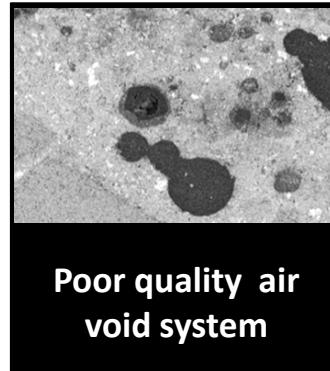
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Compass Minerals, Overland Park, KS

# Overview

1. Introduction
2. Aims of the study
3. Materials and methods
4. Results and discussion
5. Conclusions



# 1. Introduction



**Early deterioration**  
**Local flaking of the surface**



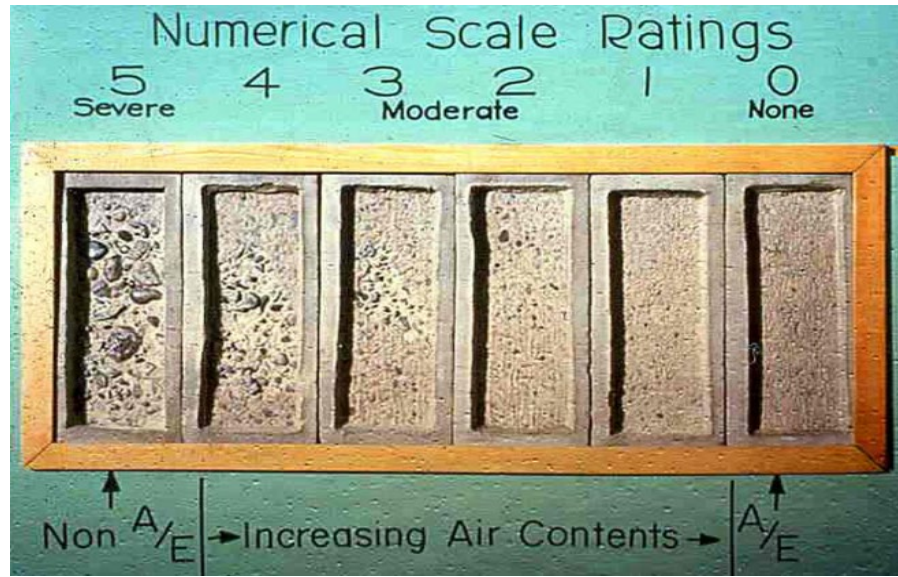
**Scaling**





## 2. Aims of the study

To evaluate the **effect of different types of deicers** on the **scaling resistance** of four commercial-grade concretes, with and without fly ashes



ASTM C 672



Scaling

# 3. Materials and methods

## Concretes

Component	Concrete			
	A	B	C	D
Cement (kg/m <sup>3</sup> )	335	335	234	234
Fly Ash (kg/m <sup>3</sup> )	0	0	100	100
Water (kg/m <sup>3</sup> )	141	151	141	151
Fine Aggregate (kg/m <sup>3</sup> )	816	816	816	816
Coarse Aggregate (kg/m <sup>3</sup> )	1,009	1,009	1,009	1,009
Air Entrainer (mL/m <sup>3</sup> )	135	77	174	97
Water reducer (mL/m <sup>3</sup> )	812	425	870	329

← Plain concretes
Fly ash Concretes →

# 3. Materials and methods

## Concretes

Type	Concrete	w/cm	% Fly Ash (Class F)	Target air content (%)	Target Slump (in.)/(mm)
Plain	A	0.42	0	6.5	3-5/(76-127)
	B	0.45	0	4.5	3-5/(76-127)
Fly Ash	C	0.42	30	6.5	3-5/(76-127)
	D	0.45	30	4.5	3-5/(76-127)

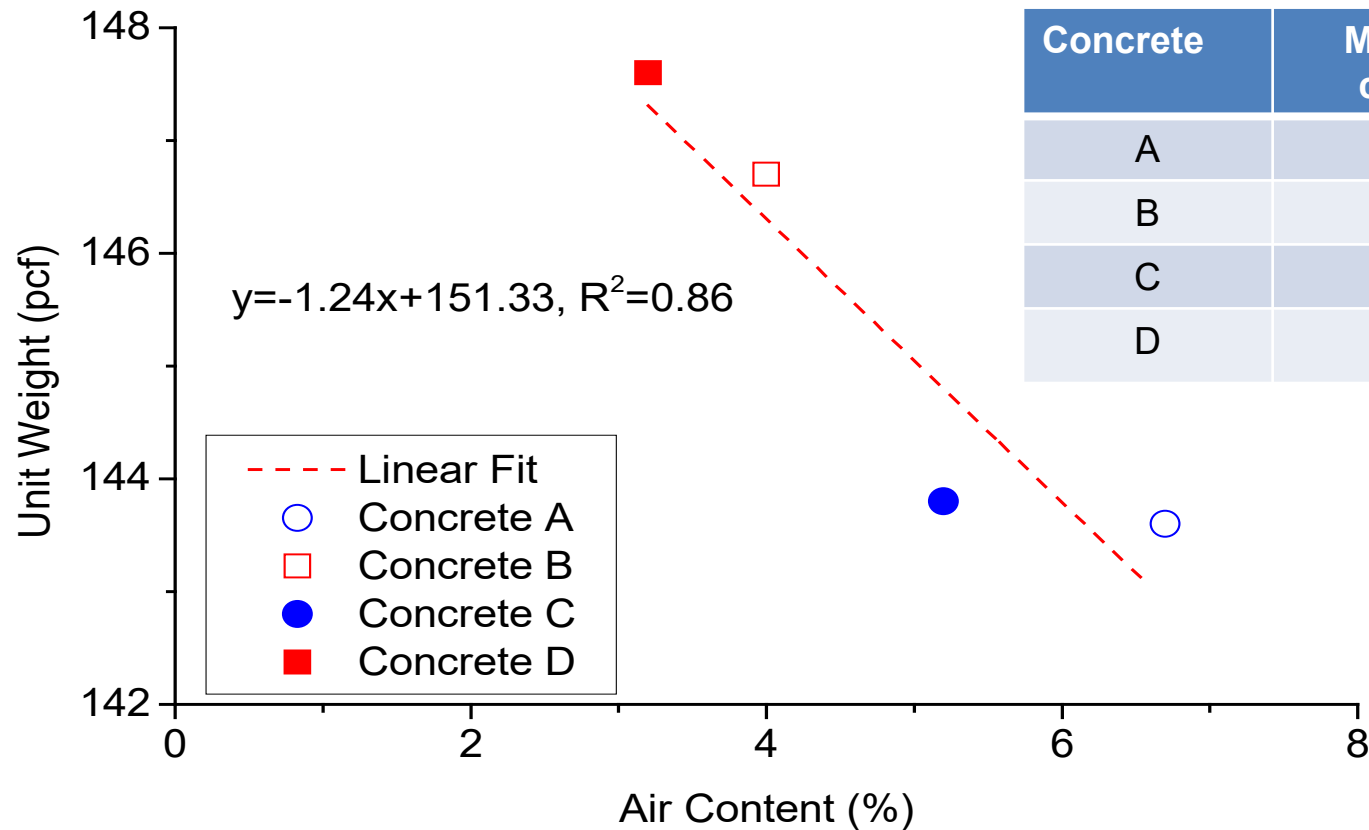
# 3. Materials and methods

## Concretes

<u>Concrete</u>	<u>Slump (in./ (mm))</u>		<u>Air content (%)</u>	
	<u>Target</u>	<u>Measured</u>	<u>Target</u>	<u>Measured</u>
<b>A</b>	3 – 5/(76-127)	3.75/(95)	6.5	6.7
<b>B</b>	3 – 5/(76-127)	4.25/(108)	4.0	4.0
<b>C</b>	3 – 5/(76-127)	3.50/(89)	6.5	5.2
<b>D</b>	3 – 5/(76-127)	4.50/(114)	4.0	3.2

### 3. Materials and methods

#### Concretes





### 3. Materials and methods

#### Deicers



All deicers contained 4 grams of anhydrous salt per 100 mL of solution (4%)

# 3. Materials and methods

## Tests

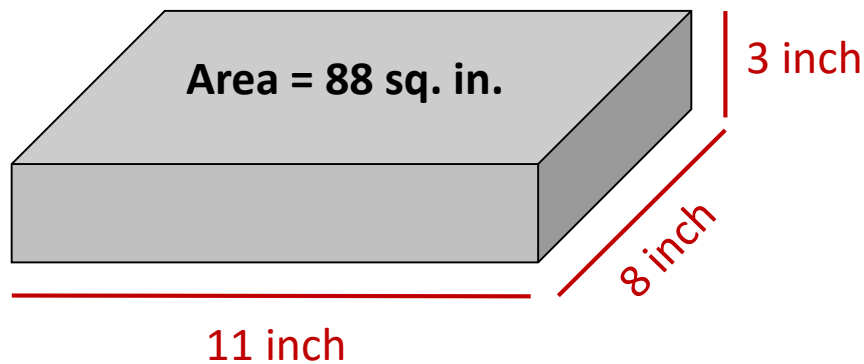
Concrete	Compressive strength (4"(d)×8" cylinders) [14, 28 and 56 days]	Chloride penetration depth (1 cylinder/solution)	RCP/CDC	Total # of cylinders (4"(d)×8")
A	12	3	4 slices (2 Cylinders)	17
B	12	3	4 slices (2 Cylinders)	17
C	12	3	4 slices (2 Cylinders)	17
D	12	3	4 slices (2 Cylinders)	17
<b>TOTAL</b>	<b>48</b>	<b>12</b>	<b>16 slices(8 cylinders)</b>	<b>68</b>

**+ 32 slabs (2 slabs x 4 deicers x 4 types of concrete) to evaluate the scaling resistance**

### 3. Materials and methods

#### Tests

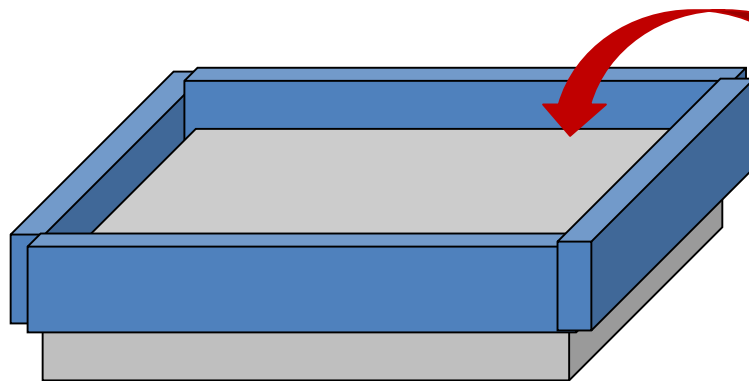
Slabs for scaling resistance evaluation (ASTM C 672)



### 3. Materials and methods

#### Tests

Slabs for scaling resistance evaluation (ASTM C 672)



4% deicer solution

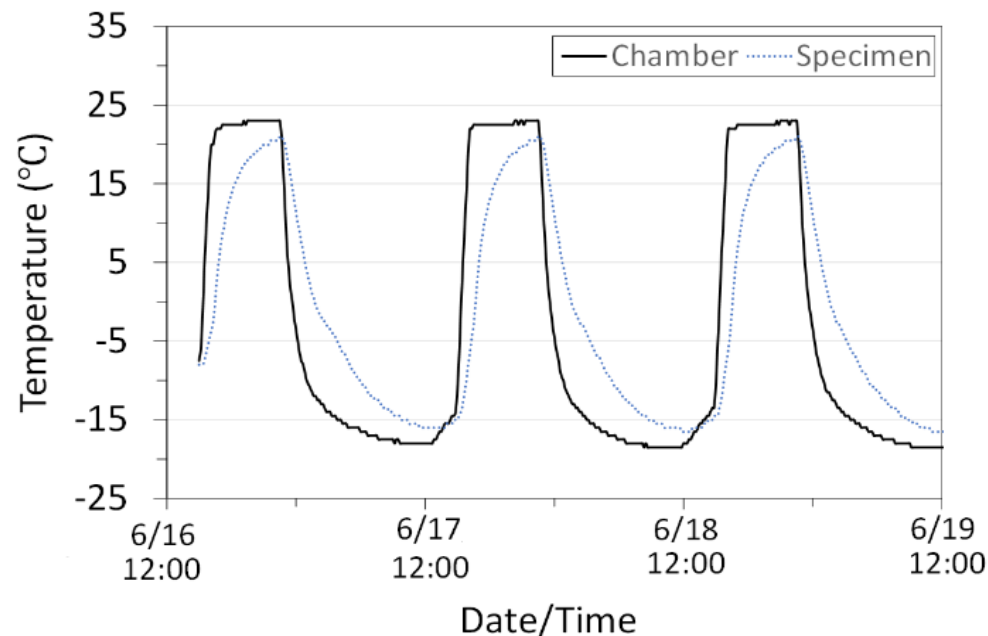
Into environmental chamber +  
50 cycles of Freeze-thaw

### 3. Materials and methods

#### Tests

Slabs for scaling resistance evaluation (ASTM C 672)

Into environmental chamber + 50 cycles of Freeze-thaw

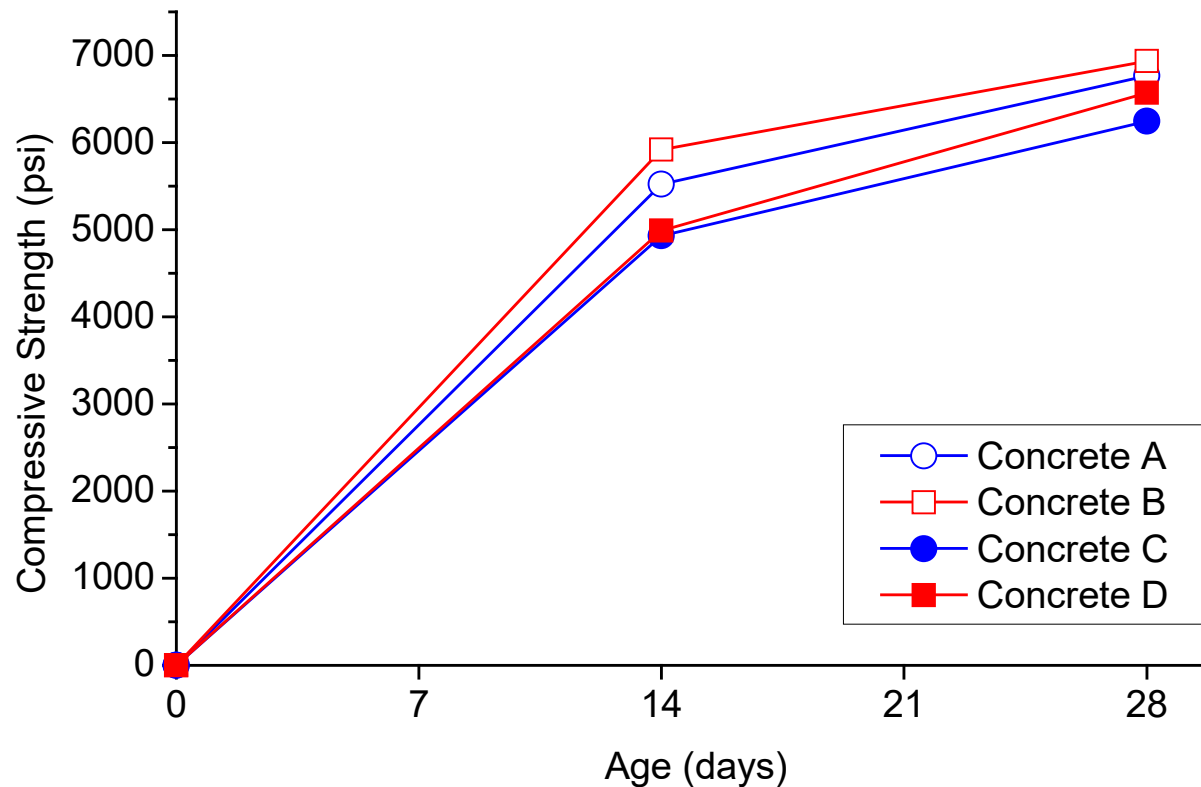


ASTM C 672



## 4. Results and discussion

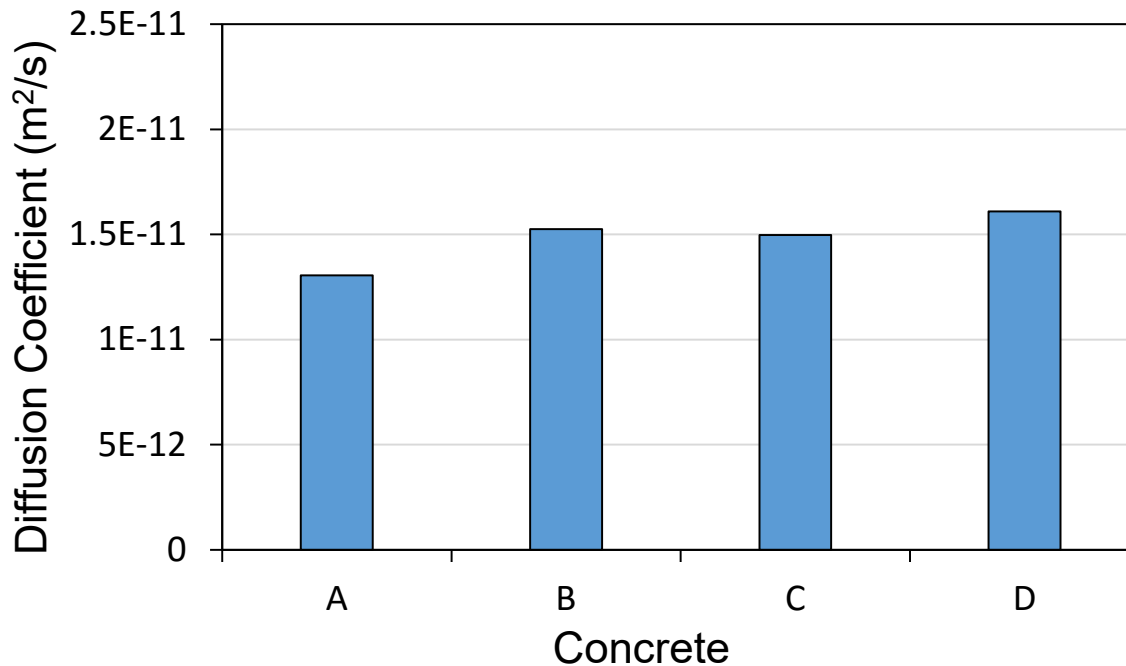
### Compressive strength



Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

## 4. Results and discussion

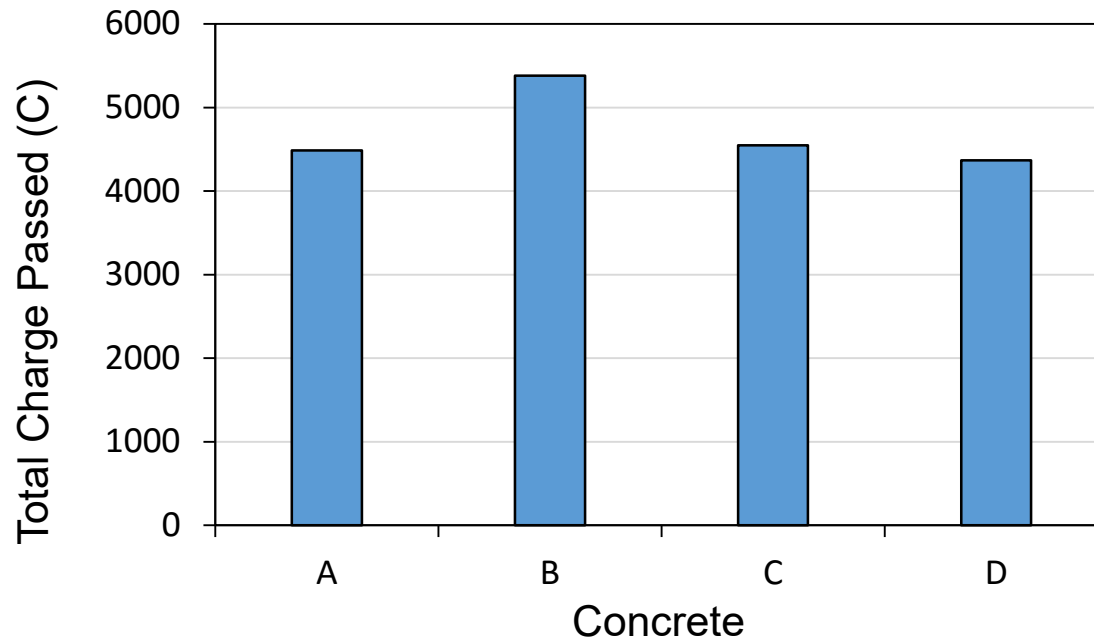
### Chloride Diffusion



Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

## 4. Results and discussion

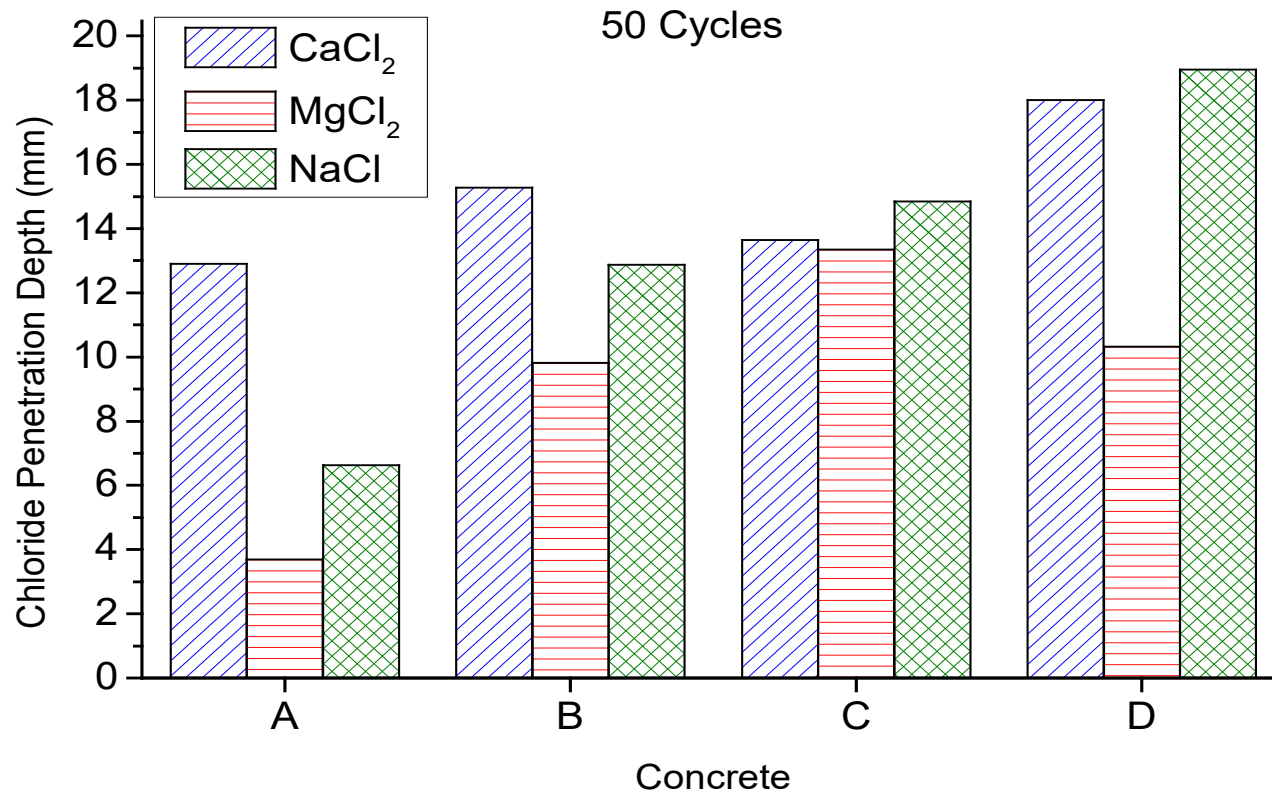
### Resistance to chloride penetration



Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

## 4. Results and discussion

### Depth of Chloride Penetration











Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

# 4. Results and discussion

## Scaling resistance



	De-ionized water	CaCl <sub>2</sub>	MgCl <sub>2</sub>	NaCl
Concrete A (Plain, w/c=0.42)	1 	2 	1 	1 
Concrete B (Plain, w/c=0.45)	1 	3 	1 	2 



# 4. Results and discussion

## Scaling resistance



	De-ionized water	CaCl <sub>2</sub>	MgCl <sub>2</sub>	NaCl
Concrete C (Fly ash, w/c=0.42)	1	4	2	4
Concrete D (Fly ash, w/c=0.45)	2	5	3	5



# 4. Results and discussion

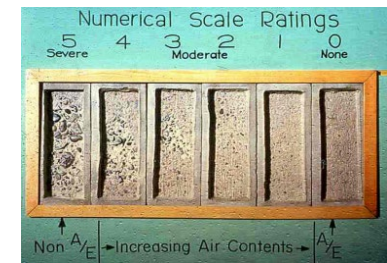
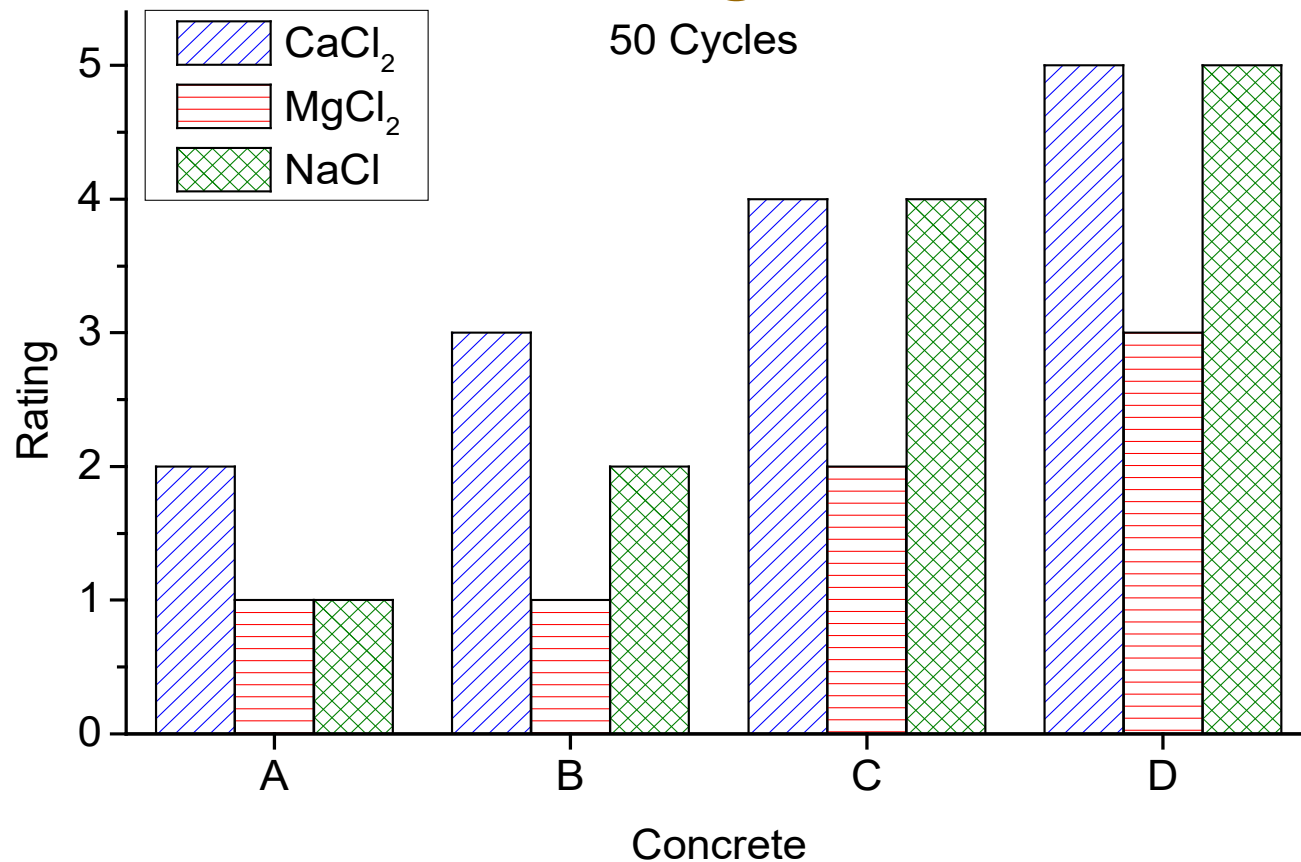
## Scaling resistance



	De-ionized water	CaCl <sub>2</sub>	MgCl <sub>2</sub>	NaCl
<b>Concrete A</b> (Plain, w/c=0.42)	1	2	1	1
<b>Concrete B</b> (Plain, w/c=0.45)	1	3	1	1
<b>Concrete C</b> (Fly ash, w/c=0.42)	1	4	2	4
<b>Concrete D</b> (Fly ash, w/c=0.45)	2	5	3	5

## 4. Results and discussion

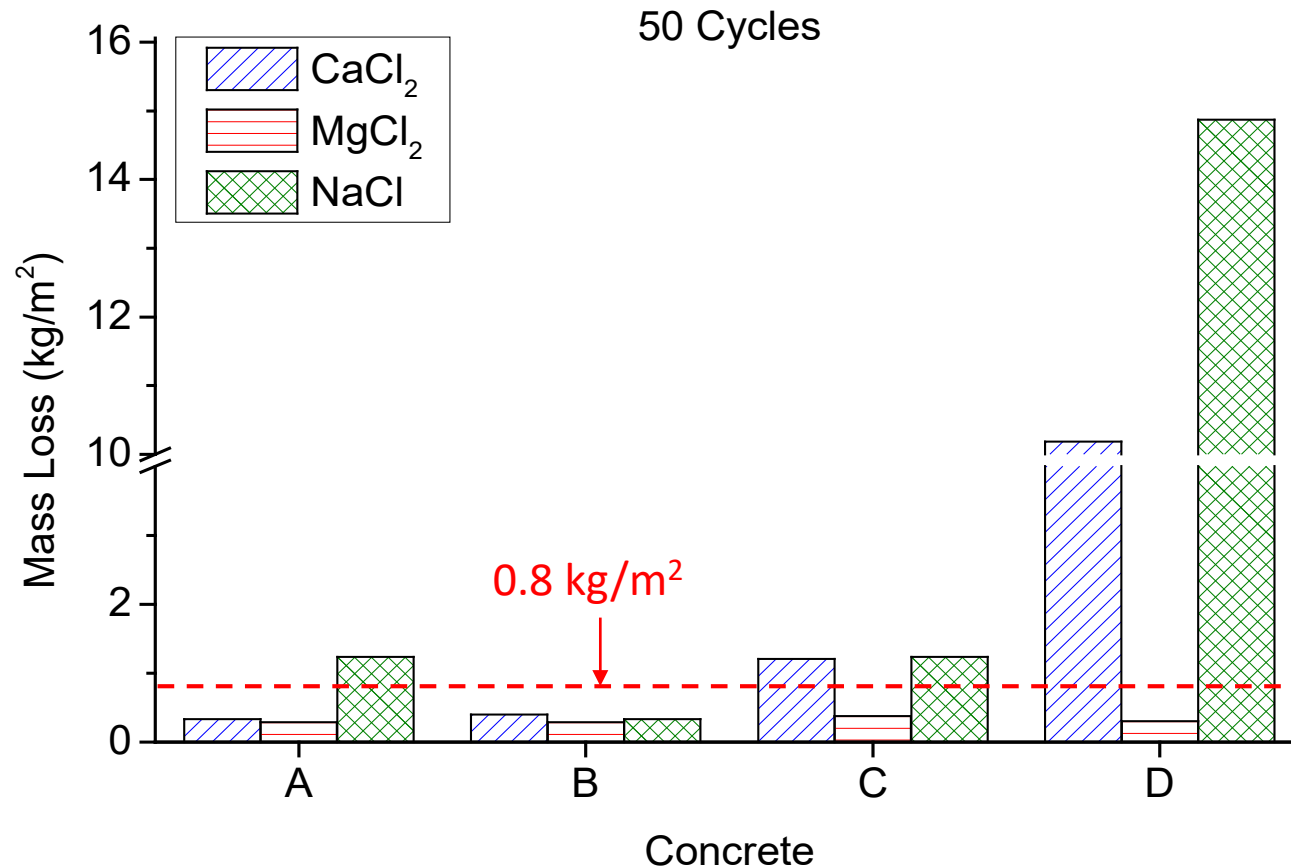
### Scaling resistance



Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

## 4. Results and discussion

### Scaling resistance. Mass loss



Type	Concrete	w/cm
Plain	A	0.42
	B	0.45
Fly Ash	C	0.42
	D	0.45

## 5. Conclusions

- For all concretes studied in this paper...  
**The highest chloride penetration depths** were observed for cases associated with the use of **CaCl<sub>2</sub>**, and the **lowest** chloride penetration depths for cases involving **MgCl<sub>2</sub>**.
- The **effect of deicers** on **scaling resistance** of **plain concretes** used in this study was relatively **similar**.
- In contrast, the scaling resistance of concretes containing **fly ash** was **highly dependent on the type of deicer used**.
- In particular, the use of **CaCl<sub>2</sub> or NaCl** deicers resulted in **severe scaling**, whereas the use of **MgCl<sub>2</sub>** resulted **only in slight to moderate scaling**.



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# How the Prominent Types of Deicers Affect Scaling

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## Thank you !

