

Kings Covered Bridge Rehabilitation



Somerset County, Pennsylvania



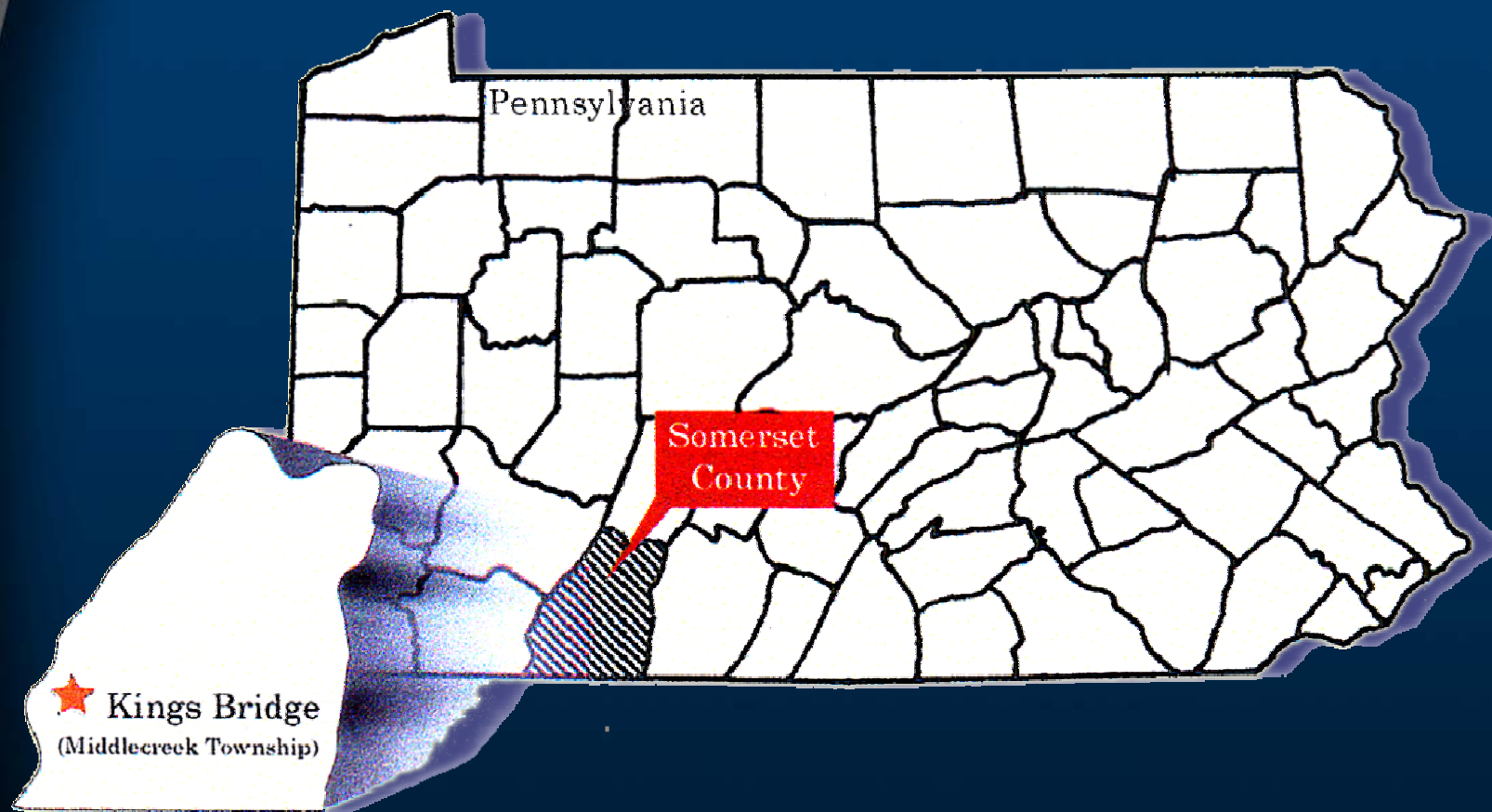
William Collins, RLA



Samer Petro, P.E

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Location



Middlecreek Township, Somerset County, Pennsylvania

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History

1803

“Built” date on bridge (incorrect)

mid-1800's

probable construction period

1906

“Rebuilt” date on bridge - likely

1930's

bypassed with steel highway bridge

1930's-2002

used as a King Family farm building

1996

PA funding for stabilization

Fall 2000

stabilization in place

2002

Saved by S. Alleghenies Conservancy

2008

Acquired – Middlecreek Township

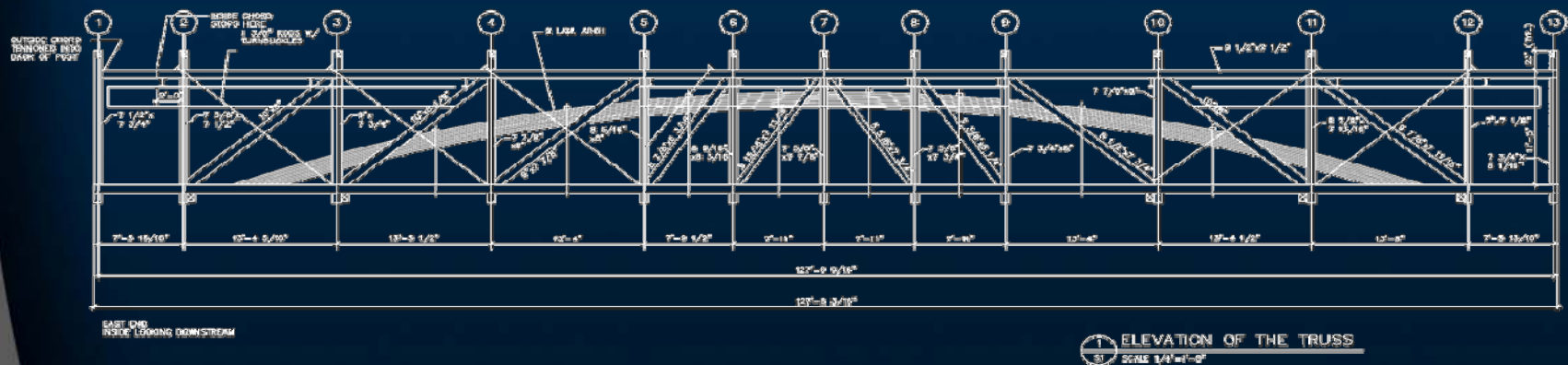
2009

Completed – bridge and site

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Superstructure

Note
*bay spacing and
repair rods*



Multiple Kingpost Truss w/ Retrofitted Tied Arch

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Multiple Kingpost Truss with arch added

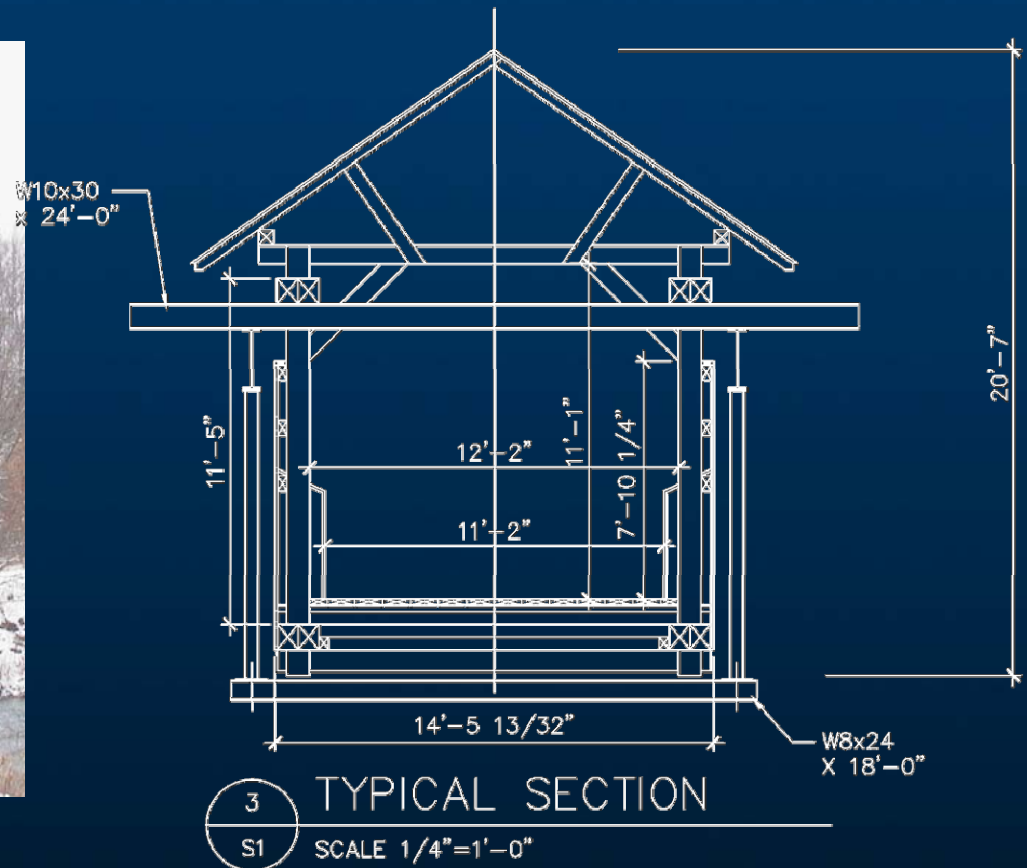


- Retrofitted 1906 with nail-laminated arches creating "Arch-Truss"
- Arches "tied" to bottom chord

Bridge data

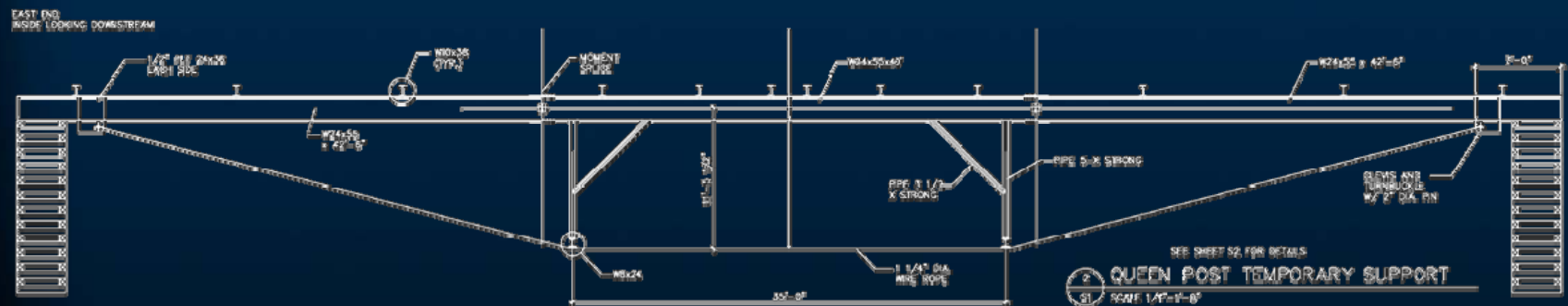
Length:	114 feet clear span
Width:	14'-6" out to out
Superstructure form:	Multiple Kingpost with retrofitted arches (1906)
Primary Species:	White Oak
Timbers members:	hewn, circular, up & down
Substructure:	local limestone
Hardware:	round nails

Stabilization



Engineering – DCF Engineering Inc, Cary, NC
Construction – Arnold M. Graton Associates Inc

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Interior



Used as a barn after bypass

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Failures



Both lower chords, some posts, some tie beams

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Non-destructive Field Testing

Moisture testing

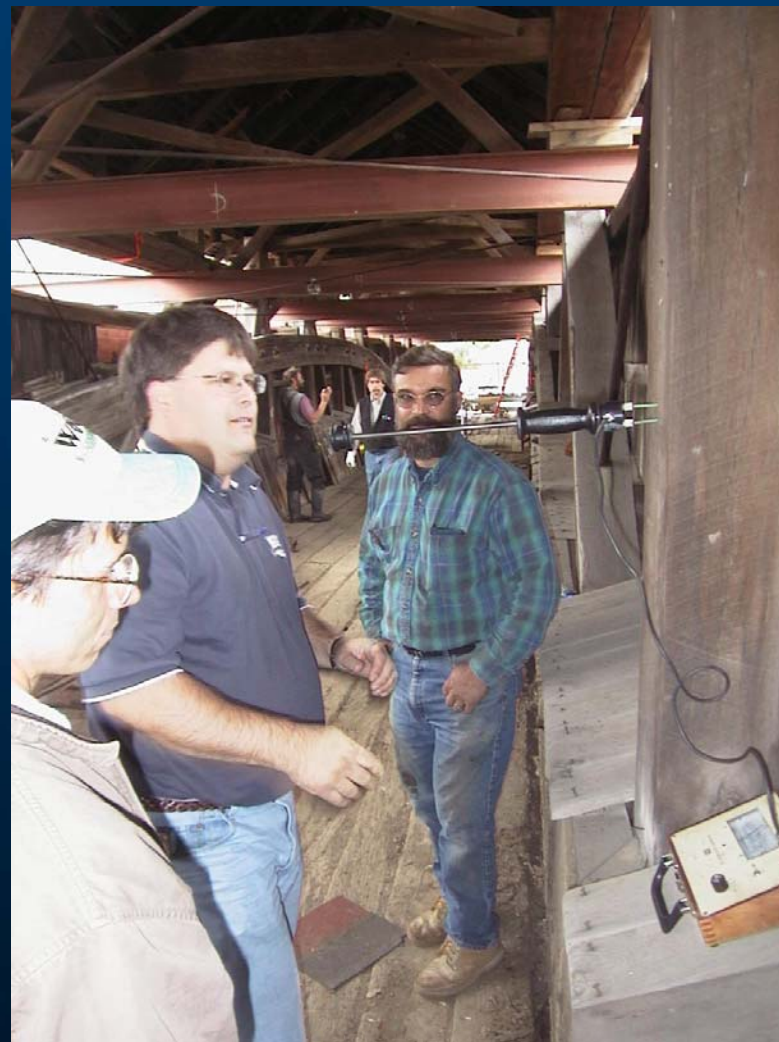
Technical Assistance

USDA Forest Service

Morgantown, WV

Forest Products Lab,

Madison, WI



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Non-destructive Field Investigation / Testing



Resistance Drilling



Stress Wave Timer

Both chords had relative drilling resistance below 15%

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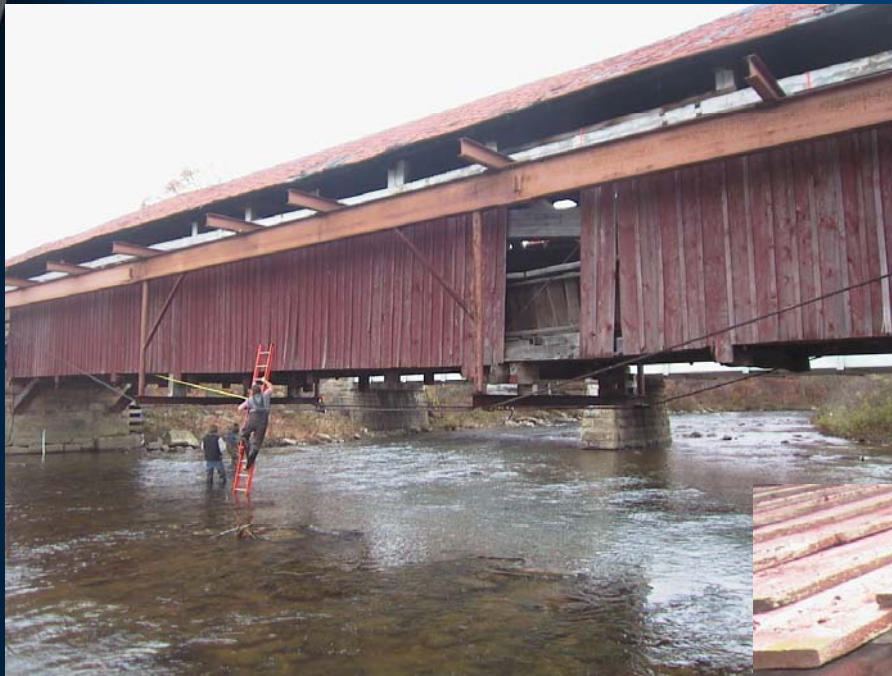
Destructive Testing

*4-foot lower chord
segment removed for
species analysis by
Forest Products
Laboratory*



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Mapping



Lower chord segments



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Lower tie beam / tail of truss Post

Failure from compression force of truss brace



Lower Chord
Location of failure

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Substructure



Horizontal thrust from broken chords, struts ceased to work

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Bed timbers Note deformation



Retrofitted Struts Typical failure at seats



Arches



Nail-laminated retrofits

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Arches



Deformation and previous interventions

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Thrust Block at Portal Post



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Bearing

Chord – abutment seat



Roof assembly



Mortised, pinned, and wedged horizontal X-bracing

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Post - upper tie beam, rafter sill

Cantilevered tie beams failed where leaks occurred



Truss Bracing
water damage
at truss post



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Preservation Philosophy

Resource eligible
for National
Historic Register



Rehabilitate for pedestrian use

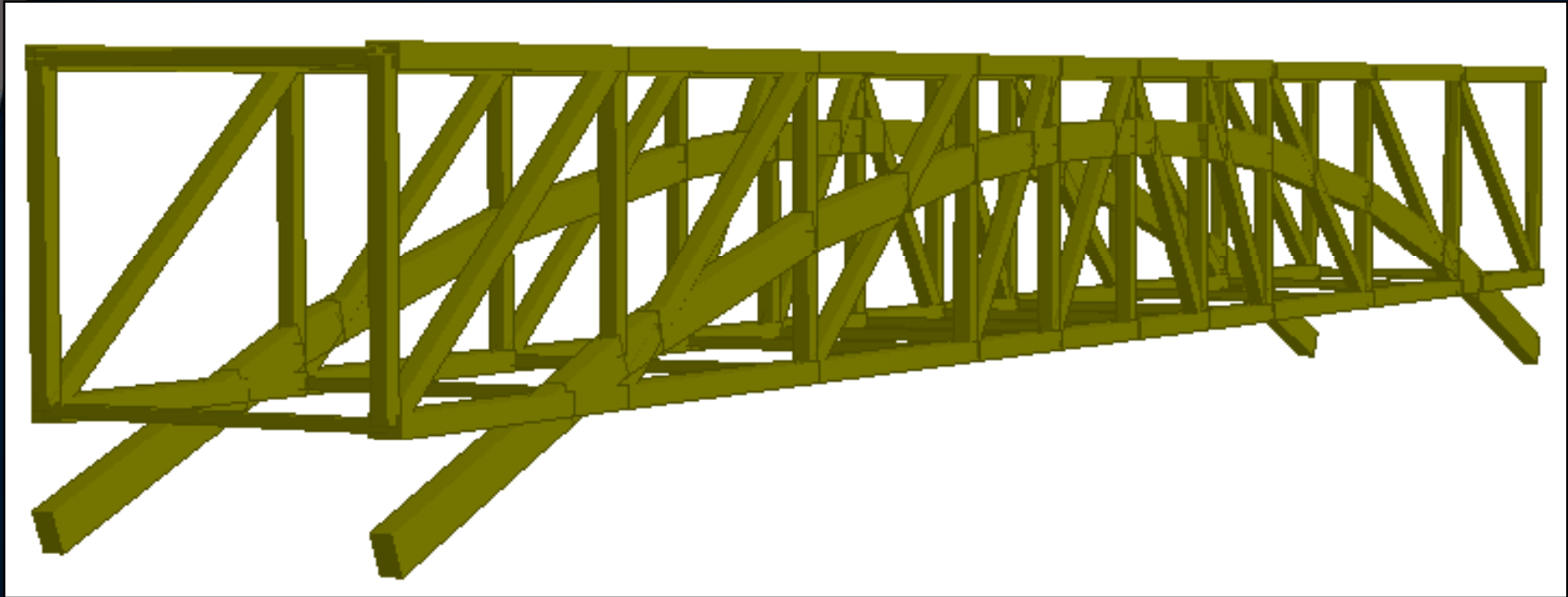
Retain historic fabric as much as possible

Replace with in-kind materials

Meet the Secretary's standards

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Structural Analysis



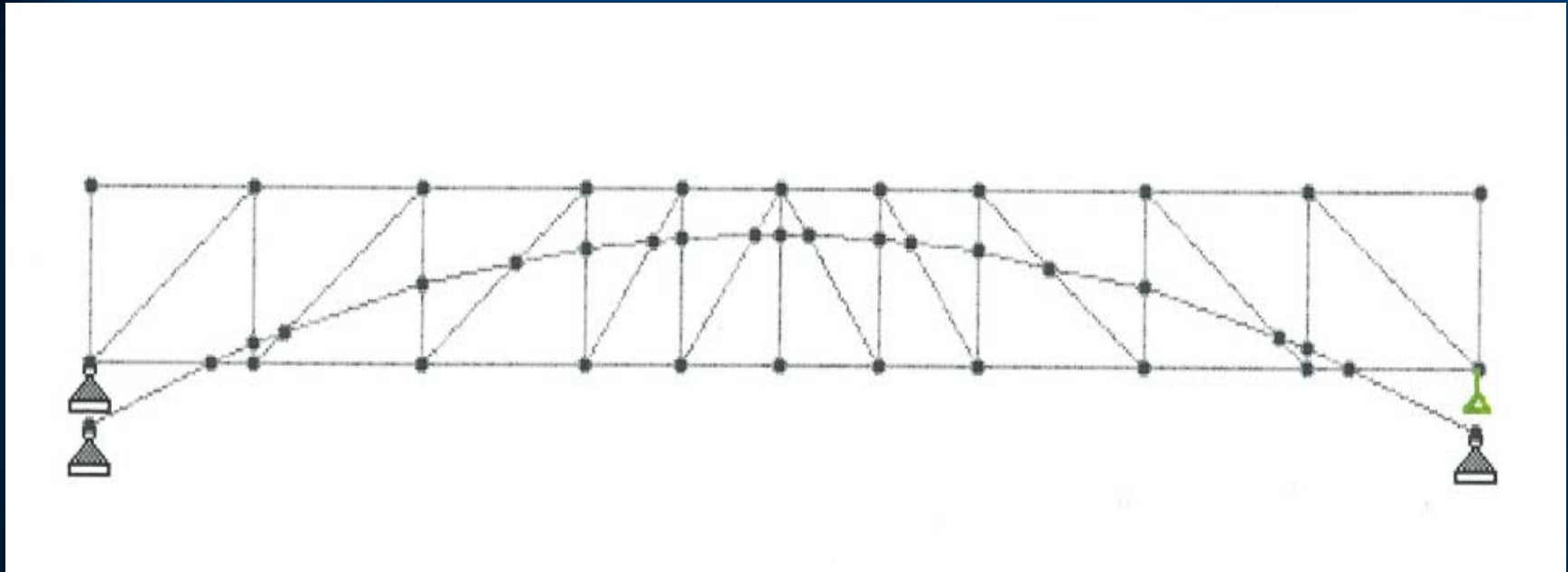
3-D rendering (STAAD Model) – **Samer Petro, P.E.**

- 3-D Model STAAD
- Provides member forces, moments, and deflections

Goal of Analysis:

1. Compare stresses to allowable stresses based on (NDS)
2. Understand arch-truss system

Modeling

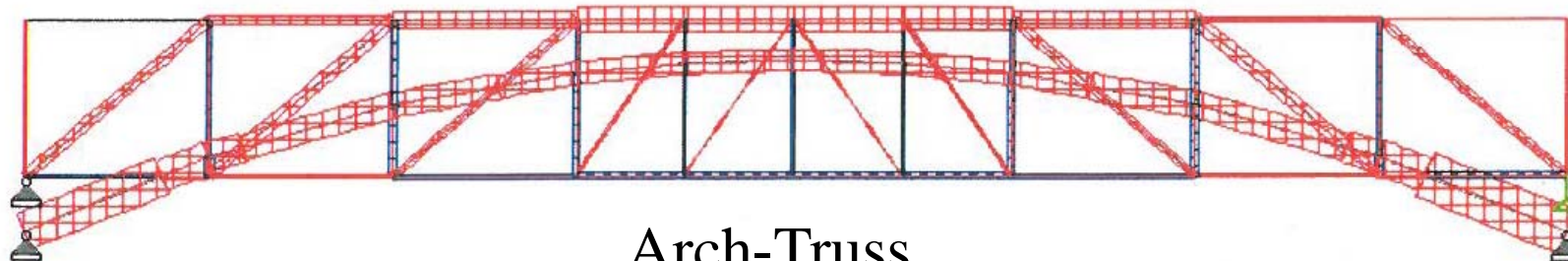


- Ends of diagonals and ends of posts pinned (free to rotate)
- Chord members and arches continuous
- Multiple king post modeled as pinned

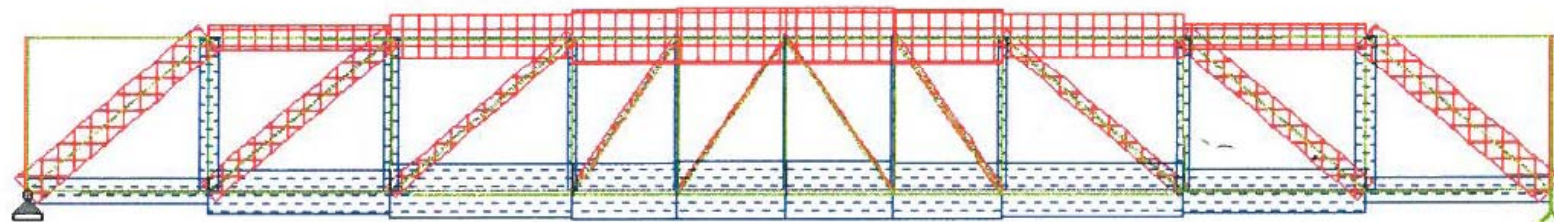
Loads

- **Dead loads:** approximated by field measurements and using white oak density of 43 pcf (MOE 1.4M psi)
- **Live load:** Pedestrian load of 85 psf (AASHTO)
- **Snow Load:** 35 psf
- **Wind Load:** 12.5 psf based on wind velocity on 100 mph (ASCE 7)
- **Load Combination:** [dead load + (wind+live+snow)*0.75] (ASCE 7)

Stress Distribution



Arch-Truss



Truss

Repair / Solutions



Dapped lower chords to permit laminated arches to extend forces into the abutment

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Abutment Repairs



Excavate abutments, buttress with flowable backfill

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Repairs



Post splices and replacement

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Repairs

Post splice

Innovative GFRP
rods embedded
in epoxy



Traditional Chord
“joggle” white oak

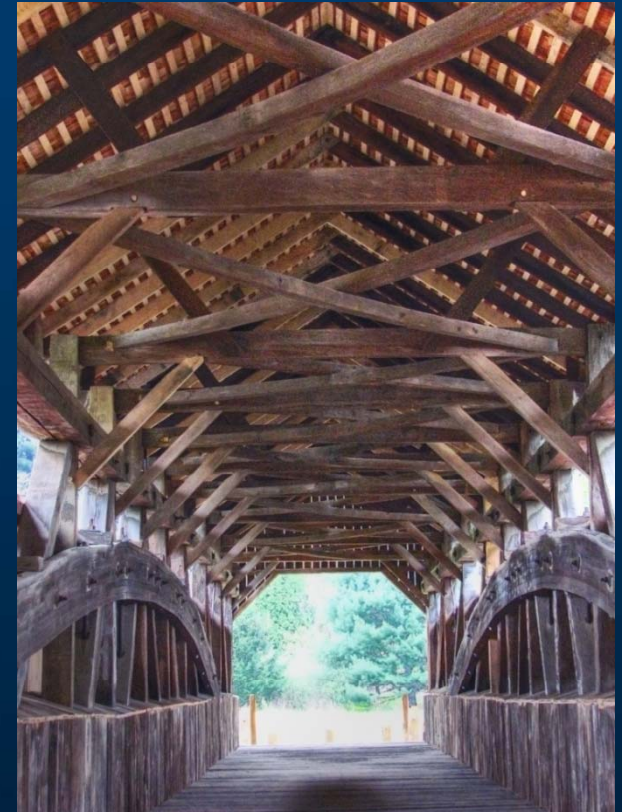


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Engineering Results

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Somerset County, Pennsylvania



- Arch structurally dominant
- Trusses: lower chord in tension and max @ mid-span (expected)
- Arch-truss system: maximum compressive forces in arches at ends
- All member stresses well below allowable values
- Deflections due to dead and live loads below AASHTO limits

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Completion



Before – stabilized



After – restored

First Annual Modjeski Award for Historic Preservation
Preservation Pennsylvania

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Completion



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Budget

\$ 90,000

Stabilization - 1996 (Source – PA DCED)

Engineering, construction, funding strategy

\$945,000

Rehabilitation

Engineering, construction, environmental
(Sources)

\$595,000

FHWA Enhancements

\$340,000

FHWA National Covered Bridge

\$ 10,000

Rockwood Area Historic Society

\$1.035 M

TOTAL

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Technical Team

Prime Consultant – Simone Collins Inc.

Structural Engineer – Samer Petro (*formerly at Gannett Fleming Inc. now at Herbert Rowland Grubic*)

Historic Consultant – Dr. Emory Kemp

Stabilization Engineer – DCF Engineering Inc.

Scientific Investigation – Forest Products Laboratory

Stabilization Contractor – Arnold M. Graton Assoc.

Rehabilitation Contractor – Allegheny Restoration

Surveyor – Paul C. Rizzo Inc.

Permit Assistance - Somerset Conservation District.

Project Partners

Client – Southern Alleghenies Conservancy

Funding Partner – Federal Highway Administration

Funding Partner – Pennsylvania Commonwealth
(PennDOT and DCNR)

Funding Partner – Rockwood Area Historic Society

Funding Partner – Somerset County

Project Administration – PennDOT

Ultimate Owner – Middlecreek Township

Steward / Donor – King Family

Contact



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