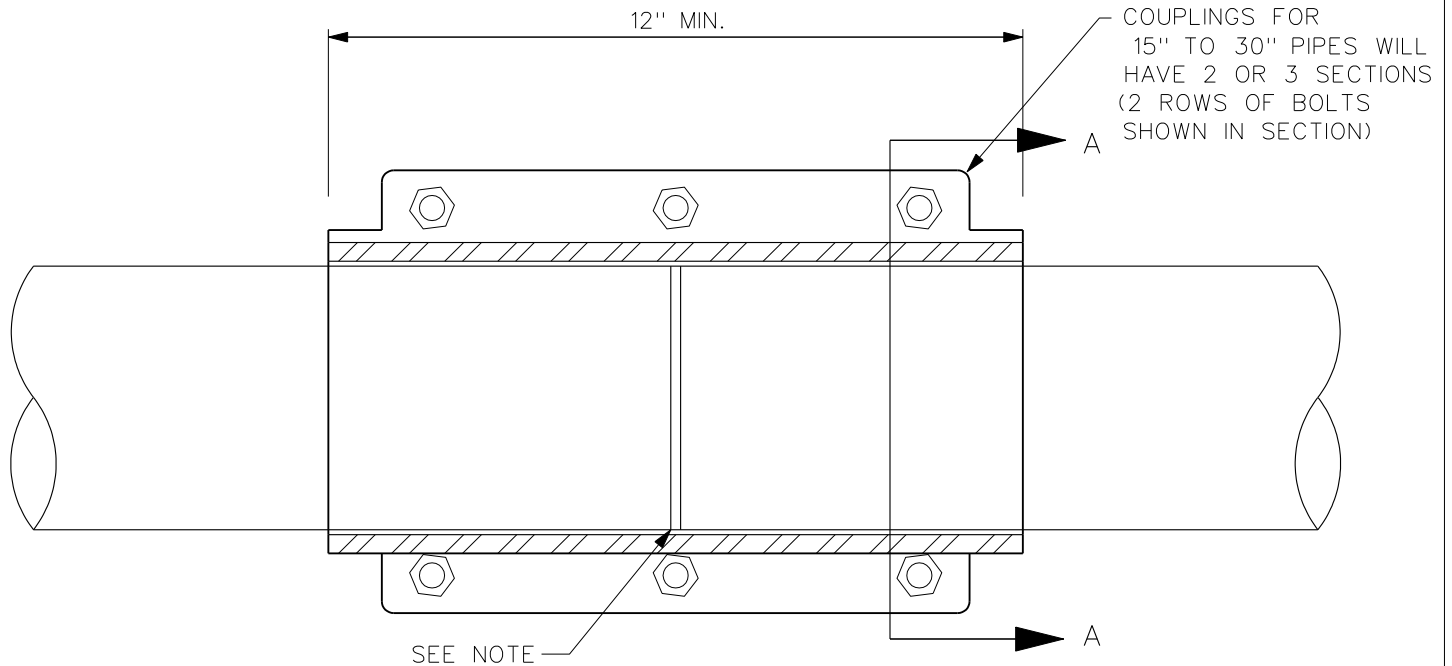
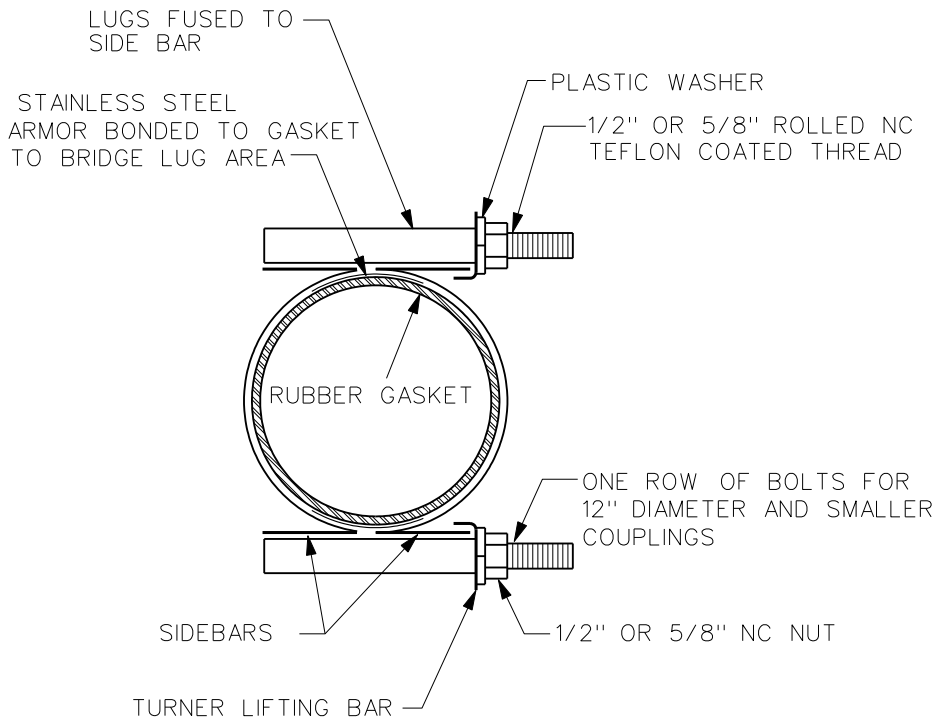


THIS IS AN ARCHIVED FIGURE AND IS NO LONGER MAINTAINED AS PART OF THE SUDAS STANDARD SPECIFICATIONS. THIS FIGURE MAY CONFLICT WITH THE CURRENT SPECIFICATIONS, AND SECTION AND FIGURE REFERENCES MAY NO LONGER BE VALID.



CUTAWAY



SECTION A-A

NOTE: PIPE ENDS SHALL BE SAWED STRAIGHT AND PERPENDICULAR TO THE PIPE CENTERLINE. PIPES TO BE JOINED SHALL BE BUTTED END TO END WITH A GAP NO GREATER THAN 1" BETWEEN ENDS PRIOR TO PLACEMENT OF THE COUPLING. THE JURISDICTIONAL ENGINEER SHALL INSPECT AND ACCEPT THE BUTTED PIPE JOINT PRIOR TO PLACEMENT OF THE COUPLING. THE COUPLING SHALL BE A MANUFACTURED COUPLING. FOR MAIN LINE, THE COUPLING SHALL BE FURNISHED WITH SHEAR BANDS OR CONCRETE COLLAR.