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### Section 6030 - Cleaning, Inspection, and Testing of Structures

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#### Part 2 - Products

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PART 1 - GENERAL

1.01 SECTION INCLUDES

A. Manholes and Intakes for Storm Sewers
B. Manholes for Sanitary Sewers
C. Adjustment of Existing Manholes and Intakes
D. Connection to Existing Manholes and Intakes
E. Removal of Manholes and Intakes
F. Special Structures for Storm Sewers
G. Excavation and Backfill of Structures

1.02 DESCRIPTION OF WORK

A. Construct sanitary and storm sewer manholes to provide access to sewer systems for maintenance and cleaning purposes.
B. Construct storm sewer intakes for collection of surface water and conveyance to the storm sewer system.
C. Modify existing manholes and intakes as necessitated by other improvements adjacent to the manholes or intakes.

1.03 SUBMITTALS

Comply with Division 1 - General Provisions and Covenants, as well as the following:

A. Shop drawings of steel reinforcement, showing sizes, lengths, bends, and counts, if required.
B. Concrete mix design, if required by Engineer.
C. Shop drawing schedule of new manholes and/or intakes showing total depth, relative elevations of all connecting sanitary or storm sewer lines, all drops, and orientation of connecting lines.
D. Results of required testing.
E. Catalog cuts of iron castings and sewer line connection gaskets.
F. Gradation and soil classification reports for structure bedding and backfill materials.
G. Dewatering plan.

1.04 SUBSTITUTIONS

Comply with Division 1 - General Provisions and Covenants.
1.05 DELIVERY, STORAGE, AND HANDLING

Comply with Division 1 - General Provisions and Covenants, as well as the following:

A. Store reinforcing steel only on pallets or lagging.

B. Follow the aggregate storage and concrete transport requirements in Iowa DOT Article 2301.02, C.

1.06 SCHEDULING AND CONFLICTS

Comply with Division 1 - General Provisions and Covenants.

1.07 SPECIAL REQUIREMENTS

A. Do not place concrete when stormy or inclement weather will prevent good quality work.

B. Cold weather placement is restricted per Iowa DOT Article 2403.03, F.

1.08 MEASUREMENT AND PAYMENT

A. Manhole:

1. **Measurement:** Each type and size of manhole will be counted.

2. **Payment:** Payment will be at the unit price for each type and size of manhole.

3. **Includes:** Unit price includes, but is not limited to, excavation, furnishing bedding material, placing bedding and backfill material, compaction, base, structural concrete, reinforcing steel, precast units (if used), concrete fillets, pipe connections, infiltration barriers (sanitary sewer manholes only), castings, and adjustment rings.

B. Intake:

1. **Measurement:** Each type and size of intake will be counted.

2. **Payment:** Payment will be at the unit price for each type and size of intake.

3. **Includes:** Unit price includes, but is not limited to, excavation, furnishing bedding material, placing bedding and backfill material, compaction, base, structural concrete, reinforcing steel, precast units (if used), concrete fillets, pipe connections, castings, and adjustment rings.

C. Drop Connection:

1. **Measurement:** Each drop connection will be counted.

2. **Payment:** Payment will be at the unit price for each drop connection.

3. **Includes:** Unit price includes, but is not limited to, the connection to the manhole and all pipe, fittings, concrete encasement, and bedding and backfill material.

D. Casting Extension Rings:

1. **Measurement:** Each casting extension ring will be counted.

2. **Payment:** Payment will be at the unit price for each casting extension ring.
1.08 MEASUREMENT AND PAYMENT (Continued)

E. Manhole or Intake Adjustment, Minor:
   1. Measurement: Each existing manhole or intake adjusted to finished grade by addition or removal of adjustment rings or adjustment of adjustable casting will be counted.
   2. Payment: Payment will be made at the unit price for each minor manhole or intake adjustment.
   3. Includes: Unit price includes, but is not limited to, removing existing casting and existing adjustment rings, furnishing and installing adjustment rings, furnishing and installing new casting, and installing new infiltration barrier (sanitary sewer manholes only).

F. Manhole or Intake Adjustment, Major:
   1. Measurement: Each existing manhole or intake adjusted to grade by addition or removal of riser, cone or flat top sections, or the exchange of existing riser sections with sections having different vertical dimensions will be counted.
   2. Payment: Payment will be made at the unit price for each major adjustment.
   3. Includes: Unit price includes, but is not limited to, removal of existing casting, adjustment rings, top sections, and risers; excavation; concrete and reinforcing steel or precast sections; furnishing and installing new casting; installing new infiltration barrier (sanitary sewer manholes only); placing backfill material; and compaction.

G. Connection to Existing Manhole or Intake:
   1. Measurement: Each connection made to an existing manhole or intake will be counted.
   2. Payment: Payment will be made at the unit price for each sewer connection.
   3. Includes: Unit price includes, but is not limited to, coring or cutting into the existing manhole or intake, pipe connections, grout, and waterstop (when required).

H. Remove Manhole or Intake:
   1. Measurement: Each manhole or intake removed will be counted.
   2. Payment: Payment will be made at the unit price for each manhole or intake.
   3. Includes: Unit price includes, but is not limited to, removal of casting, concrete, and reinforcement; plugging pipes; filling remaining structure with flowable mortar; and placing compacted fill over structure to finished grade.
PART 2 - PRODUCTS

2.01 MANHOLE AND INTAKE TYPES

Table 6010.01: Manhole and Intake Types

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<td>6010.301</td>
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<td>6010.302</td>
<td>SW-302</td>
<td>Rectangular Sanitary Sewer Manhole</td>
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<td>6010.303</td>
<td>SW-303</td>
<td>Sanitary Sewer Manhole Over Existing Sewer</td>
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<td>6010.304</td>
<td>SW-304</td>
<td>Rectangular Base/Circular Top Sanitary Sewer Manhole</td>
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<td>6010.305</td>
<td>SW-305</td>
<td>Tee-section Sanitary Sewer Manhole</td>
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<tr>
<td>6010.401</td>
<td>SW-401</td>
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<td>SW-403</td>
<td>Deep Well Rectangular Storm Sewer Manhole</td>
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<td>SW-404</td>
<td>Rectangular Base/Circular Top Storm Sewer Manhole</td>
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<td>6010.405</td>
<td>SW-405</td>
<td>Tee-section Storm Sewer Manhole</td>
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<td>6010.406</td>
<td>SW-406</td>
<td>Shallow Rectangular Storm Sewer Manhole</td>
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<td>6010.501</td>
<td>SW-501</td>
<td>Single Grate Intake</td>
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<td>SW-508</td>
<td>Single Open-throat Intake, Large Box</td>
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<td>SW-509</td>
<td>Double Open-throat Intake, Small Box</td>
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<td>SW-510</td>
<td>Double Open-throat Intake, Large Box</td>
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<td>SW-511</td>
<td>Rectangular Area Intake</td>
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<td>Circular Area Intake</td>
</tr>
<tr>
<td>6010.513</td>
<td>SW-513</td>
<td>Open-sided Area Intake</td>
</tr>
</tbody>
</table>

2.02 PRECAST

Comply with ASTM C 478.

2.03 CAST-IN-PLACE

A. Concrete: Use Class C concrete. Comply with the following Iowa DOT Specifications and Materials I.M.s.

1. Iowa DOT Specifications Sections:
   a. 2403 – Structural Concrete
   b. 4101 – Portland Cement
   c. 4102 – Water for Concrete and Mortar
   d. 4103 – Liquid Admixtures for Portland Cement Concrete
   e. 4104 – Burlap for Curing Concrete
   f. 4106 – Plastic Film and Insulating Covers for Curing Concrete
   g. 4108 – Supplementary Cementitious Materials
   h. 4109 – Aggregate Gradations
   i. 4110 – Fine Aggregate for Portland Cement Concrete
   j. 4115 – Coarse Aggregate for Portland Cement Concrete
2.03 CAST-IN-PLACE (Continued)

2. Iowa DOT Materials I.M.s:
   a. 316 – Flexural Strength of Concrete
   b. 318 – Air Content of Freshly Mixed Concrete by Pressure
   c. 403 – Chemical Admixtures for Concrete
   d. 528 – Structural Concrete Plant Inspection
   e. 529 – Portland Cement Concrete Proportions
   f. 534 – Mobile Mixture Inspection

B. Reinforcement: Comply with Iowa DOT Section 4151 for epoxy coated reinforcement.

2.04 NON-SHRINK GROUT

Comply with Iowa DOT Materials I.M. 491.13.

2.05 PRECAST RISER JOINTS

A. Joint Ends:
   1. Use tongue and groove ends.
   2. If cast-in-place base is used, provide bottom riser with square bottom edge.

B. Joint Sealant:

   1. Sanitary Sewers:
      a. Rubber O-ring or Profile Gasket: Flexible joint, complying with ASTM C 443.
      b. Bituminous Jointing Material: Use a cold-applied mastic sewer joint sealing compound recommended by the manufacturer for the intended use and approved by the Engineer. Comply with ASTM C 990.

   2. Storm Sewers: All joint sealants used on sanitary sewers may also be used for storm sewers. The following may also be used.
      b. Engineering Fabric Wrap: If specified in the contract documents, supply engineering fabric wrap complying with Iowa DOT Article 4196.01, B.

2.06 MANHOLE OR INTAKE TOP

A. Capable of supporting HS-20 loading.

B. Use eccentric cone on sanitary sewer manholes unless otherwise specified or allowed.

2.07 BASE

A. Sanitary Sewer Manhole:
   2. All Other Manholes: Use precast or cast-in-place concrete base.

B. Storm Sewer Manhole: Use precast or cast-in-place concrete base.

C. Intake: Use precast or cast-in-place concrete base.
2.08 PIPE CONNECTIONS

A. **Flexible, Watertight Gasket**: Comply with ASTM C 923.

B. **Non-Shrink Grout**: Comply with Section 6010, 2.04.

C. **Waterstop**: Provide elastomeric gasket that surrounds pipe and attaches with stainless steel bands and is designed to stop the movement of water along the interface between a pipe and a surrounding concrete collar.

D. **Concrete Collar**: Comply with Section 6010, 2.02 and 2.03.

2.09 MANHOLE OR INTAKE ADJUSTMENT RINGS (Grade Rings)

A. Use one of the following materials for grade adjustments of manhole or intake frame and cover assemblies:

1. **Reinforced Concrete Adjustment Rings**: Comply with ASTM C 478. Provide rings free from cracks, voids, and other defects.

2. **High Density Polyethylene Adjustment Rings**: Comply with ASTM D 1248 for recycled plastic.
   a. Test and certify material properties by the methods in the following table.

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Acceptable Value</th>
</tr>
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<tr>
<td>Melt Flow Index</td>
<td>ASTM D 1238</td>
<td>0.30 to 30 g/10 min.</td>
</tr>
<tr>
<td>Density</td>
<td>ASTM D 792</td>
<td>0.94 to 0.98 g/cm³</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>ASTM D 638</td>
<td>2,000 to 5,000 lb/in²</td>
</tr>
</tbody>
</table>

   b. Do not use polyethylene grade adjustment rings when they are exposed to HMA pavement or heat shrink infiltration barriers.

   c. When used in a single configuration, provide tapered adjustment ring with thickness that varies from 1/2 inch to 3 inches.

   d. Install adjustment rings on clean, flat surfaces according to the manufacturer's recommendations with the proper butyl rubber sealant/adhesive.

   3. **Expanded Polypropylene Adjustment Rings**: Comply with ASTM D 4819 for expanded polypropylene when tested according to ASTM D 2375.
   a. Use adhesive meeting ASTM C 920, Type S, Grade N5, Class 25.
   b. Provide finish rings with grooves on the lower surface and flat upper surface.
   c. Do not use when heat shrinkable infiltration barrier is used.

B. Ensure the inside diameter of the adjustment ring is not less than the inside diameter of the manhole frame or not less than the inside dimension of the intake grate opening.

2.10 CASTINGS (Ring, Cover, Grate, and Extensions)

A. **Gray Cast Iron**: AASHTO M 306.

B. **Ductile Iron**: ASTM A 536, Grade 80-55-06 or 70-50-05.

C. **Load Capacity**: Standard duty unless otherwise shown on the casting figures.

   1. **Standard Duty**: Casting certified for 40,000 pound proof-load according to AASHTO M 306.

   2. **Light Duty**: Casting certified according to requirements of AASHTO M 306 for a 16,000 pound proof-load (HS-20). 40,000 pound proof-load is not required.
2.10 CASTINGS (Ring, Cover, Grate, and Extensions) (Continued)

D. Casting Types:

1. Manholes: The following table lists the manhole casting types.

<table>
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<th>Figure No.</th>
<th>Casting Type</th>
<th>Number of Pieces</th>
<th>Ring/Cover</th>
<th>Bolted Frame</th>
<th>Bolted Cover (Floodable)</th>
<th>Gasket</th>
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<tr>
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<td>SW-601, A</td>
<td>2</td>
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<td>Yes</td>
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<td>Yes¹</td>
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<tr>
<td>6010.601</td>
<td>SW-601, B</td>
<td>3</td>
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<td>Yes¹</td>
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<td>SW-601, C</td>
<td>2</td>
<td>Fixed²</td>
<td>No</td>
<td>Yes</td>
<td>Yes¹</td>
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<tr>
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<td>SW-601, D</td>
<td>3</td>
<td>Adjustable³</td>
<td>No</td>
<td>Yes</td>
<td>Yes¹</td>
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<td>6010.602</td>
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<tr>
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<td>2</td>
<td>Fixed</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

¹ Machine bearing surfaces required.
² Typically used with non-paved or flexible surfaces, including HMA, seal coat, gravel, and brick.
³ Typically used with PCC surfaces, including castings in concrete boxouts.
⁴ Storm sewer casting may include environmental symbols and/or messages such as “DUMP NO WASTE, DRAINS TO RIVER.”

2. Intakes:
   b. Castings may include environmental symbols and/or messages such as “DUMP NO WASTE, DRAINS TO RIVER.”

3. Manhole Casting Extension Ring:
   a. Match the dimensions of the existing ring and cover with an allowable diameter tolerance of -1/4 inch for the frame ridge and +1/4 inch for the cover recess.
   b. Provide extension ring with height as required to raise the top of the casting to make it level or no more than 1/4 inch below the finished pavement surface. Maximum ring height is 3 inches.

2.11 ADDITIONAL MATERIALS FOR SANITARY SEWER MANHOLES

A. Infiltration Barrier:

1. External Chimney Seal:
   a. Rubber Sleeve and Extension:
      1) Corrugated; minimum thickness of 3/16 inches, according to ASTM C 923.
      2) Minimum allowable vertical expansion of at least 2 inches.
   b. Compression Bands:
      1) One-piece band assembly to compress sleeve or extension against manhole and casting surfaces.
      2) 16 gauge ASTM C 923, Type 304 stainless steel, minimum 1 inch width, minimum adjustment range of 4 inches more than the manhole outside diameter.
      3) For standard two-piece castings, shape top band to lock sleeve to manhole frame’s base flange. For three-piece adjustable castings, shape top band to lock sleeve to upper piece of adjustable frame.
      4) Stainless steel fasteners complying with ASTM F 593 and 594, Type 304.
2.11 ADDITIONAL MATERIALS FOR SANITARY SEWER MANHOLES (Continued)

2. Internal Chimney Seal:
   a. Rubber Sleeve and Extension:
      1) Double pleated, minimum thickness 1/8 inch thick, according to ASTM C 923.
      2) Minimum allowable vertical expansion of at least 2 inches.
      3) Integrially formed expansion band recess top and bottom with multiple sealing fins.
   b. Expansion Bands:
      1) One-piece band assembly to compress sleeve or extension against manhole and casting surfaces to make a watertight seal.
      2) 16 gauge ASTM C 923, Type 304 stainless steel, minimum 1 inch width, minimum adjustment range of 2 inches more than the manhole inside diameter.
      3) Positive stainless steel locking mechanism permanently securing the band in its expanded position after tightening.

3. Molded Shield:
   a. Barrier Shield:
      1) Medium density polyethylene, according to ASTM D 1248.
      2) Certified for 40,000 pound proof-load according to AASHTO M 306.
      3) Diameter to match cone section and internal dimension of casting.
   b. Sealant: Butyl material meeting ASTM C 990.

   a. Primer: Compatible with concrete, ductile and cast iron, and sleeve material.
   b. Sleeve and Backing:

<table>
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<tr>
<th>Property</th>
<th>Standard</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Water Absorption</td>
<td>ASTM D 570</td>
<td>0.05% maximum</td>
</tr>
<tr>
<td>Low Temperature Flexibility</td>
<td>ASTM D 2671</td>
<td>-40° F</td>
</tr>
<tr>
<td>Tensile Strength</td>
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<td>2,900 psi minimum</td>
</tr>
<tr>
<td>Elongation</td>
<td>ASTM D 638</td>
<td>600% minimum</td>
</tr>
<tr>
<td>Hardness</td>
<td>ASTM D 2240</td>
<td>Shore D: 46</td>
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<tr>
<td>Shrink Factor</td>
<td>---</td>
<td>40% minimum</td>
</tr>
<tr>
<td>Thickness</td>
<td>---</td>
<td>0.1 inch minimum</td>
</tr>
</tbody>
</table>

c. Adhesive: Softening point of 212° F maximum meeting ASTM E 28.

B. Riser Section Coating:
   1. Exterior: When exterior waterproof coating is specified, provide bituminous or coal tar coating.
   2. Interior: When interior manhole lining is specified, provide lining according to Section 4010, 2.01 (lined, reinforced concrete pipe).

2.12 CONCRETE FILLET

A. Cast-in-place Base: Provide a cast-in-place concrete fillet with concrete complying with the requirements of Section 6010, 2.03.

B. Precast Base Section:
   1. For sanitary sewers, provide a precast concrete fillet, unless otherwise allowed by the Engineer. Comply with Section 6010, 3.01.
   2. For storm sewers, provide a cast-in-place concrete fillet with concrete complying with the requirements of Section 6010, 2.03.
2.13 **STEPS**

A. Provide steps in all circular, precast manholes unless otherwise specified in the contract documents.

B. Comply with ASTM C 478.

C. Manufacture using polypropylene encased steel.

D. Uniformly space steps at 12 to 16 inches.

E. Align with vertical side of eccentric top section.

F. Place first step no more than 36 inches from top of casting.

2.14 **PRECAST CONCRETE TEE**

A. **Tee and Eccentric Reducers:** ASTM C 478.

B. **Composite Tee:** Comply with Figure 6010.305. May be substituted for pipe diameters less than 48 inches.

2.15 **ANCHOR BOLTS AND WASHERS**

A. **Material:** Stainless steel or hot-dipped galvanized.

B. **Diameter:** Provide bolts and washers 1/8 inch smaller than hole or slot in the casting frame, but no less than 1/2 inch diameter.

C. **Bolt Length:** As required to pass through adjustment rings and into manhole or intake structure to embedment depth recommended by anchor manufacturer.

2.16 **EXCAVATION AND BACKFILL MATERIAL**

Comply with Section 3010 for bedding and backfill materials.
PART 3 - EXECUTION

3.01 GENERAL REQUIREMENTS FOR INSTALLATION OF MANHOLES AND INTAKES

A. Excavation: Excavate according to Section 3010.

B. Subgrade Preparation:

1. Cut Sections (Undisturbed Soil): Prepare subgrade to accurate elevation required to place structure base or subbase.

2. Fill Sections: Compact to 95% of maximum Standard Proctor Density and hand grade to accurate elevation required to place structure base or subbase, or install stabilization material as directed by the Engineer.

3. Unstable Soil: Install stabilization material as directed by the Engineer.

C. Subbase:

1. Cast-in-place Structures: No subbase material is required.

2. Precast Structures: If precast structure is provided, install 8 inch thick pad of Class I bedding material a minimum of 12 inches outside footprint of the structure.

D. Installation of Manhole or Intake Structure: When necessary, adjust wall height and depth of base to provide a minimum of 48 inches between form grade elevation and top of base.

1. Cast-in-place: Comply with Section 6010, 3.02.

2. Precast: Comply with Section 6010, 3.03.

E. Pipes: Install and bed pipes and connect to manhole or intake. Install pipe flush with inside wall of structure. Place bedding and pipe embedment material according to Section 3010.

1. Cast-in-place Structures:
   a. Storm: Form structure walls around pipe.
   b. Sanitary: Form or core circular opening and install flexible, watertight gasket according to Section 6010, 2.08. Keep void between pipe and manhole section free of debris and concrete.

2. Precast Storm Sewer Manholes or Intakes: If annular space between pipe and structure is less than 2 inches, fill with non-shrink grout. If annular space is 2 inches or greater, construct a concrete collar around the pipe according to Section 6010, 3.05.

3. Precast Sanitary Sewer Manholes: Connect to structure with flexible, watertight gasket according to Section 6010, 2.08. Keep void between pipe and manhole section free of debris and concrete.

4. Sanitary Sewer Manholes on Existing Pipe: Install waterstop according to Section 6010, 2.08.

F. Joint Sealant:

1. Sanitary Sewer Manholes:
   a. Install rubber O-ring or profile gasket (precast structures).
   b. Apply bituminous jointing material or butyl sealant wrap to exterior of all sanitary sewer manhole joints.
3.01 GENERAL REQUIREMENTS FOR INSTALLATION OF MANHOLES AND INTAKES
(Continued)

2. Storm Sewer Manhole and Intakes:
   a. Apply bituminous jointing material or install rubber rope gasket.
   b. If indicated in the contract documents, apply engineering fabric wrap to joints.

G. Fillet:

1. Construct manhole or intake fillet up to one-half of pipe diameter to produce a smooth half-pipe shape between pipe inverts.

2. Slope fillet top toward pipe 1/2 inch per foot perpendicular to flow line.

3. For sanitary sewer, keep void between pipe and structure wall free of debris and concrete.

4. For precast fillets, remove any projections and repair any voids to provide a hydraulically smooth channel between ends of pipes.

H. Top Sections: Install manhole eccentric cone or flat top section or install intake top.

I. Adjustment Ring(s):

1. Bed each concrete ring with bituminous jointing material in trowelable or rope form.

2. Bed each polyethylene or expanded polypropylene ring with manufacturer’s approved product and according to manufacturer’s recommended installation procedure.

3. Construct manholes and intakes with the following adjustment ring stack heights:
   b. Maximum: 12 inches for new manholes and intakes; 16 inches for existing manholes and intakes.

4. For greater adjustment, modify lower riser section(s).

J. Casting: Install the type of casting specified in the contract documents and adjust to proper grade. Where a manhole or intake is to be in a paved area, adjust the casting to match the slope of the finished surface. When specified in the contract documents, attach a casting frame to the structure with four anchor bolts.

K. Infiltration Barrier: Install on sanitary sewer manholes.

1. Internal or External Chimney Seal:
   a. Do not use external chimney seal if seal will be permanently exposed to sunlight.
   b. Extend seal 3 inches below the lowest adjustment ring.
   c. Extend seal to 2 inches above the flange of the casting for a standard two-piece casting, or 2 inches above the top of the base section of the casting for an adjustable three-piece casting.
   d. Use multiple seals, if necessary.
   e. Install compression bands (external chimney seal) or expansion bands (internal chimney seal) to lock the rubber sleeve or extension into place and to provide a positive watertight seal. Once tightened, lock the bands into place. Use only manufacturer recommended installation tools and sealants.
3.01 GENERAL REQUIREMENTS FOR INSTALLATION OF MANHOLES AND INTAKES
(Continued)

2. Molded Shield:
   a. Clean surface of structure cone section.
   b. Apply sealant to the top surface of the cone section. Use sufficient sealant to accommodate flaws in the surface of the cone section.
   c. Cut molded shield to height by adding the dimensions of the adjustment rings and casting height. Be sure not to interfere with seating of the lid into the casting frame.
   d. Seat the molded shield against the sealant on the cone section.
   e. Add adjustment rings and casting to meet final grade.

3. Heat Shrink Sleeve:
   a. Ensure all surfaces are clean, dry, and free of foreign objects and sharp edges.
   b. Warm the surface to drive off any moisture.
   c. Cut sleeve to required length per manufacturer’s requirements.
   d. Apply primer to manhole and casting surface.
   e. Place sleeve according to manufacturer’s requirements.
   f. Apply heat to the sleeve, smooth out wrinkles, and remove trapped air.
   g. Cut the sleeve at the casting gussets. Reheat to place the sleeve onto the casting.
   h. Trim off any excess material.

L. Backfill and Compaction:

1. Place suitable backfill material after concrete in structure has reached at least 3,000 psi compressive strength or 550 psi flexural strength. If concrete strength is not determined, place backfill at least 14 calendar days after initial concrete placement.

2. Place backfill material simultaneously on all sides of walls and structures so the fill is kept at approximately the same elevation at all times.

3. Compact the 3 feet closest to all walls using pneumatic or hand tampers only. Ensure proper and uniform compaction of backfill around structure.

3.02 ADDITIONAL REQUIREMENTS FOR CAST-IN-PLACE CONCRETE STRUCTURES

A. Forms:

1. Comply with Iowa DOT Article 2403.03, B.

2. Form all cast-in-place manholes and intakes on both the inside and the outside face above the base. Do not form against excavated earthen surface.

B. Reinforcing Steel:

1. Comply with Iowa DOT Section 2404.

2. Lap bars a minimum of 36 diameters, unless otherwise specified in the contract documents.

3. Provide a minimum of 3 inches of clearance for structure bases and 2 inches of clearance for walls and tops.

C. Concrete Mixing:

1. Comply with Iowa DOT Article 2403.02, D.

2. When using ready-mixed concrete, comply with ASTM C 94.
3.02 ADDITIONAL REQUIREMENTS FOR CAST-IN-PLACE CONCRETE STRUCTURES

(Continued)

D. Concrete Placing:

1. Comply with Iowa DOT Article 2403.03, C.

2. Do not place concrete when the air temperature is less than 40°F without the approval of the Engineer. When placement of concrete below 40°F is allowed, comply with Iowa DOT Article 2403.03, F.

3. Place concrete continuously in each section until complete. Do not allow more than 30 minutes to elapse between depositing adjacent layers of concrete within each section.

4. Comply with Iowa DOT Article 2403.03, D for concrete vibration.

5. Form 1 1/2 inch by 3 inch keyed construction joints at locations shown in the contract documents.

6. Provide a broom finish on portions of structure that are to become part of exposed pavement.

E. Stripping and Cleaning:

1. Remove forms for manhole and intake walls and tops according to Iowa DOT Article 2403.03, M. References to culverts include all sanitary and storm structures. When allowed by the Engineer, compressive strengths at six times the stated flexural strengths may be used in determining concrete strength of structure tops.

2. Finish surfaces according to Iowa DOT Article 2403.03, P. Give exposed surfaces a Class 2 finish.

F. Curing:

1. Comply with Iowa DOT Article 2403.03, E.

2. For surfaces visible to the public, use only curing compounds complying with ASTM C 309, Type 1-D or Type 2.

G. Exterior Loading:

1. Restrict exterior loads on concrete according to Iowa DOT Article 2403.03, N.

2. When allowed by the Engineer, compressive strengths at six times the stated flexural strengths may be used.

H. Repairs: After visual inspection of the completed manhole or intake, repair honeycomb areas, visible leaks, tie holes, or other damaged areas. Remove concrete webs or protrusions.

I. Concrete Testing: The Engineer will conduct testing.

3.03 ADDITIONAL REQUIREMENTS FOR PRECAST CONCRETE STRUCTURES

A. Substitutions: If approved by the Engineer, precast structures may be substituted for designated cast-in-place structures. Comply with the requirements of Section 6010, 3.02 or Iowa DOT Materials I.M. 445.
3.03 ADDITIONAL REQUIREMENTS FOR PRECAST CONCRETE STRUCTURES (Continued)

B. Cast-in-place Base:
   1. Comply with Section 6010, 3.02 for placement of concrete.
   2. Ensure proper vertical and horizontal alignment of base riser section.

C. Precast Base or Base with Integral Riser Section: Place base or base with integral riser section and ensure proper vertical and horizontal alignment.

D. Additional Riser Sections: Install additional riser sections as required.

E. Lift Holes: Install rubber plug in lift holes. Cover plug and hole with non-shrink grout.

3.04 ADJUSTMENT OF EXISTING MANHOLE OR INTAKE

A. Casting Extension Rings:
   1. Install casting extension rings only when specified in the contract documents, and only in conjunction with pavement overlays.
   2. Install according to the manufacturer’s recommendation and adjust for proper alignment.

B. Minor Adjustment (Adding or Removing Adjustment Rings):
   1. Remove casting.
   2. Modify adjustment ring stack height by one of the following methods:
      a. Add adjustment rings as necessary to adjust existing manhole or intake to finished pavement grade or finished topsoil grade, to a maximum ring stack height of 16 inches. Bed each concrete ring with bituminous jointing material. Bed each polyethylene ring with manufacturer’s approved product.
      b. Remove one or more adjustment rings, as appropriate, to reduce casting elevation.
   3. Install new casting on modified adjustment ring stack. Existing casting may be reinstalled when specified in the contract documents.
   4. Replace infiltration barrier for sanitary sewer manhole using only new materials.

C. Major Adjustment (Adding, Removing, or Modifying Riser or Cone Section): When adjustment is greater than can be accomplished through adding or removing adjustment rings, a major adjustment will be required.
   1. Remove casting.
   2. Remove top.
   3. Remove and replace or modify existing riser section and/or top section according to the method approved by the Engineer.
   4. Install new frame and cover or grate. Existing casting may be reinstalled when specified in the contract documents.
   5. Replace infiltration barrier for sanitary sewer manhole using only new materials.
3.05 CONNECTION TO EXISTING MANHOLE OR INTAKE

A. General:

1. Remove existing fillet as necessary to install pipe at required elevation and develop hydraulic channel.

2. Insert pipe into structure and trim end flush with inside wall of structure.

3. Place backfill material according to Section 3010.

B. Concrete Collar:

1. For new pipes 12 inches or smaller, install two number 4 steel reinforcing hoops in collar around pipe. Pour concrete collar around pipe/structure junction to a minimum thickness and width of 6 inches, providing a minimum of 4 inches of concrete extending beyond the pipe opening.

2. For new pipes larger than 12 inches, install two number 4 steel reinforcing hoops in collar around pipe. Pour concrete collar around pipe/structure junction to a minimum thickness and width of 9 inches, providing a minimum of 4 inches of concrete extending beyond the pipe opening.

C. Sanitary Sewer:

1. General:
   a. Core new openings in existing manholes unless otherwise specified in the contract documents.
   b. Divert flow as necessary. Obtain approval of the diversion plan from the Engineer. Maintain sanitary sewer service at all times unless otherwise specified in the contract documents.

2. Cored Opening:
   a. Insert flexible watertight connector into new opening.
   b. Install and tighten internal expansion sleeve to hold flexible connector in place.
   c. Insert pipe through flexible connector and tighten external compression ring.
   d. Do not install grout or concrete collar for cored opening with flexible connector.

3. Cut and Chipped Opening (Knock-out): Use only when specified or allowed.
   a. Saw opening to approximate dimensions with a masonry saw. Saw to depth sufficient to sever reinforcing steel.
   b. Remove concrete and expand opening to a diameter at least 6 inches larger than the outside diameter of the new pipe.
   c. Cut off all reinforcing steel protruding from the structure wall.
   d. Install waterstop around new pipe centered within structure wall.
   e. Fill opening between structure and pipe with non-shrink grout.
   f. Construct concrete collar around pipe and exterior manhole opening.
   g. Provide pipe joint, non-shear coupling, or other approved flexible coupling within 2 feet of structure wall to allow for differential settlement between the new sewer and the structure.
3.05 CONNECTION TO EXISTING MANHOLE OR INTAKE (Continued)

D. Storm Sewer:

1. Cut and Chipped Opening:
   a. Use for pipe sizes 12 inches in diameter or larger.
   b. Saw opening to approximate dimensions with a masonry saw. Saw to depth sufficient to sever reinforcing steel.
   c. Remove concrete and expand opening to a diameter at no more than 4 inches larger than the outside diameter of the new pipe.
   d. Leave a minimum of 6 inches of manhole or intake wall above and on the sides of the pipe.
   e. Cut off all reinforcing steel protruding from the structure wall.

2. Cored Opening:
   b. Core new openings in existing manholes or intakes for all pipes less than 12 inches in diameter.
   c. Opening to be no greater than 2 inches larger than the outside diameter of the pipe.
   c. Leave a minimum of 6 inches of manhole or intake wall above and on the sides of the pipe.

3. Fill Opening: Fill opening between manhole or intake wall and outside of pipe with non-shrink grout or construct a concrete collar around the pipe according to Section 6010, 3.05, B.

3.06 REMOVAL OF MANHOLE OR INTAKE

A. Unless otherwise specified, remove the entire structure to a minimum of 10 feet below top of subgrade in paved areas or 10 feet below finished grade in other areas.

B. Pipes:

   1. Contact the Engineer to verify the sewer line is not in use.

   2. Construct sewer plug by completely filling the end of the pipe with concrete. Force concrete into the end of the pipe for a distance of 16 inches, or one-half the pipe diameter, whichever is greater.

   3. If specified in the contract documents, fill the line to be abandoned with flowable mortar or CLSM (comply with Section 3010) by gravity flow or pumping.

C. Fill remaining structure using flowable mortar.

D. Place compacted backfill over remaining structure as required for embankment or compacted backfill.

3.07 CLEANING, INSPECTION, AND TESTING

Clean, inspect, and test structures according to Section 6030.

END OF SECTION
1. For additional configurations, maintain a minimum of 12 inches of concrete between vertical edges of pipe openings.

2. 12 inch minimum riser height above all pipe openings.

### Table: Maximum Pipe Diameter (inches) for 2 Pipes

<table>
<thead>
<tr>
<th>Manhole Diameter (inches)</th>
<th>At 180° Separation</th>
<th>At 90° Separation</th>
</tr>
</thead>
<tbody>
<tr>
<td>48</td>
<td>24</td>
<td>18</td>
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<tr>
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**Assumptions:**
- SW-601 Casting
- Precast Riser Sections
- Precast Base with Integral Riser Section
- Flexible Pipe Connection (typ.)
- Class 1 Bedding Material
- Concrete Fillet
- Joint Sealant (typ.)
- Adjustment Rings
- Infiltration Barrier
- Location Station
- TYPICAL SECTION

**AdditionalNOTES:**
- Changed "Invert" to "Concrete Fillet"
Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Provide two #4 hoop bars at top opening and at all pipe openings.

2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 9 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.

4. 12 inch minimum wall height above all pipe openings.

- Flexible Pipe Connection (typ.)
- Joint Sealant (typ.)
- Chimney Seal
- Adjustment Rings
- Concrete Fillet
- SW-601 Casting
- Two #4 Hoop Bars
- Top
- Bottom
- 27" dia.
- 12'" min.
- 10" 4t1
- 12'" min. 4w2
- 12"-0" max. Depth
- Lowest Flowline
- Base
- 12'" min. 4b1
- 6'" min. 4b2
- 4b3
- Short Wall Width 8'
- Wall Width 8'
- Wall Height 8'
- SW-302 RECTANGULAR SANITARY SEWER MANHOLE
1. Provide two #4 hoop bars at top opening and at all pipe openings.

2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 9 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.

**REINFORCING BAR LIST**

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<tr>
<th>Mark</th>
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<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Spacing</th>
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<tr>
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<td>Long Wall plus 12&quot;</td>
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</table>
For new pipe connections, provide cored opening with flexible pipe connector.

For existing pipe connections, provide an arched opening with a diameter up to 6 inches larger than outside diameter of pipe. Install waterstop around existing pipe. Fill void between pipe and opening with non-shrink grout.

For additional configurations, maintain a minimum of 12 inches of concrete between vertical edges of pipe openings.

12 inch minimum riser height above all pipe openings.

---

### Table: Maximum Pipe Diameter (inches) for 2 Pipes

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<td>96</td>
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</tbody>
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**Figure 6010.303 Standard Road Plan**

**SW-601 Casting**

**Location Station**

**Concrete Fillet**

**Flowline**

**Lowest Flowline**

**Infiltration Barrier**

**Adjustment Rings**

**Precast Top**

**Joint Sealant (typ.)**

**Precast Riser Sections**

**Non-shrink Grout**

**Class I Bedding Material**

**Possible New Pipe**

**Existing Sewer**

**Precast Riser Section with Square Bottom Edge**

**Depth**

**Steps (typ.)**

**Concrete Fillet**

**Possible New Pipe**

**Existing Sewer**

**6" min.**

**Cast-in-place Base**

**Class I Bedding Material**

**6" min.**

**4"**

**Flow**

**#4 Bars @ 12" o.c. Each Way**

**TYPICAL SECTION**
Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

2. Provide two #5 hoop bars at intermediate top opening and at all pipe openings.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 12 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.

4. 12 inch minimum wall height above all pipe openings.
REINFORCING BAR LIST

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>5t1</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>48&quot; long</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5t2</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Long Wall plus 20&quot;</td>
<td>9&quot;</td>
</tr>
<tr>
<td>5t3</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Short Wall plus 20&quot;</td>
<td>9&quot;</td>
</tr>
<tr>
<td>5t4</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5b1</td>
<td>5</td>
<td>Base</td>
<td></td>
<td>43&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5b2</td>
<td>5</td>
<td>Base</td>
<td></td>
<td>Long Wall plus 26&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5b3</td>
<td>5</td>
<td>Base</td>
<td></td>
<td>Short Wall plus 26&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5w1</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Short Wall plus 68&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5w2</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Wall Height minus 4&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5w3</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Long Wall plus 20&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5w4</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>Short Wall plus 20&quot;</td>
<td>12&quot;</td>
</tr>
</tbody>
</table>

2. Provide two #5 hoop bars at intermediate top opening and at all pipe openings.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 12 feet maximum. Provide 12 inches of wall opening (minimum) each side of pipe opening.
For sewer pipes less than 48 inches in diameter, install eccentric reducers/increasers with a standard tee or utilize a composite tee.
COMPOSITE TEE DIMENSIONS

<table>
<thead>
<tr>
<th>Size</th>
<th>D1</th>
<th>H</th>
<th>I</th>
<th>T1</th>
<th>C</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>48&quot; on 12&quot;</td>
<td>12&quot;</td>
<td>50&quot;</td>
<td>8.5&quot;</td>
<td>25&quot;</td>
<td>41.5&quot;</td>
<td>5600 lbs.</td>
</tr>
<tr>
<td>48&quot; on 15&quot;</td>
<td>15&quot;</td>
<td>50&quot;</td>
<td>7&quot;</td>
<td>28&quot;</td>
<td>43.5&quot;</td>
<td>5400 lbs.</td>
</tr>
<tr>
<td>48&quot; on 18&quot;</td>
<td>18&quot;</td>
<td>50&quot;</td>
<td>5.5&quot;</td>
<td>26.5</td>
<td>44.5&quot;</td>
<td>5200 lbs.</td>
</tr>
<tr>
<td>48&quot; on 21&quot;</td>
<td>21&quot;</td>
<td>48&quot;</td>
<td>5&quot;</td>
<td>17.5</td>
<td>36.5&quot;</td>
<td>5800 lbs.</td>
</tr>
<tr>
<td>48&quot; on 24&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
<td>8&quot;</td>
<td>16&quot;</td>
<td>40&quot;</td>
<td>5600 lbs.</td>
</tr>
<tr>
<td>48&quot; on 27&quot;</td>
<td>27&quot;</td>
<td>48&quot;</td>
<td>9.5&quot;</td>
<td>11.5</td>
<td>38.5&quot;</td>
<td>5900 lbs.</td>
</tr>
<tr>
<td>48&quot; on 30&quot;</td>
<td>30&quot;</td>
<td>48&quot;</td>
<td>8&quot;</td>
<td>10&quot;</td>
<td>40&quot;</td>
<td>5300 lbs.</td>
</tr>
<tr>
<td>48&quot; on 33&quot;</td>
<td>33&quot;</td>
<td>54&quot;</td>
<td>9.5&quot;</td>
<td>11.5</td>
<td>44.5&quot;</td>
<td>6600 lbs.</td>
</tr>
<tr>
<td>48&quot; on 36&quot;</td>
<td>36&quot;</td>
<td>54&quot;</td>
<td>6&quot;</td>
<td>10&quot;</td>
<td>46&quot;</td>
<td>6100 lbs.</td>
</tr>
</tbody>
</table>

COMPOSITE TEE
Alternate to standard tee with eccentric reducer (for pipes 36" and smaller).
CHIMNEY SEALS FOR 2-PIECE CASTINGS

- Stainless Steel Compression Bands
- Manhole Top (Eccentric Cone)
- Adjustment Rings

3" min.

EXTERNAL SEAL

CHIMNEY SEALS FOR 3-PIECE CASTINGS

- Stainless Steel Compression Bands
- Rubber Extension Sleeve (as required)
- Stainless Steel Compression Bands
- Manhole Top (Eccentric Cone)
- Adjustment Rings

3" min.

EXTERNAL SEAL

SUDAS DIRECTOR
DESIGN METHODS ENGINEER

SANITARY SEWER MANHOLES

CHIMNEY SEALS FOR STANDARD PLAN ROAD

FIGURE 6010.306

REVISED: Revised 3-piece casting configuration

MARK WIGGINTON
SUDAS

CHIMNEY SEALS FOR SANITARY SEWER MANHOLES
Construct drop and overflow from ductile iron pipe of same diameter specified for sewer main. Provide mechanical joints for all ductile iron pipe and fittings.

1. Place Class 1 bedding material, CLSM, flowable mortar, or concrete from top of elbow to bottom of sewer main.
2. Encase elbow in concrete. 12 inches minimum on all sides.

Flexible Pipe Connection

Mechanical Joint Ductile Iron Pipe 15'-0" min.

Standard Sanitary Sewer Main

Possible Sleeve or Transition Coupling

Concrete Encasement

90° Elbow or Two 45° Bends

Class I Bedding Material

Manhole Risers

Overflow

Drop
1. Cast-in-place base shown. If base is precast integral with bottom riser, the footprint of the base is not required to extend beyond the outer edge of the riser.

2. For additional configurations, maintain a minimum of 12 inches of concrete between vertical edges of pipe openings.

3. 12 inch minimum riser height above all pipe openings.

<table>
<thead>
<tr>
<th>Manhole Diameter (inches)</th>
<th>Maximum Pipe Diameter (inches) for 2 Pipes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>At 180° Separation</td>
</tr>
<tr>
<td>48</td>
<td>24</td>
</tr>
<tr>
<td>60</td>
<td>36</td>
</tr>
<tr>
<td>72</td>
<td>42</td>
</tr>
<tr>
<td>84</td>
<td>48</td>
</tr>
<tr>
<td>96</td>
<td>60</td>
</tr>
</tbody>
</table>

Flowline
Lowest
Depth
27" dia
Manhole Diameter
Steps (typ.)
Precast Riser Sections
Concrete Fillet
Square Edge
8" min
6" min.
#4 Bars @ 12" o.c. Each Way
Base
Location Station

TYPICAL SECTION

Precast Top
Adjustment Rings
SW-602 Casting

PLAN

12" min
Manhole Diameter

FIGURE 6010.401 STANDARD ROAD PLAN

CIRCULAR STORM SEWER MANHOLE

REVISIONS:
- Changed 'Invert' callout to 'Concrete Fillet'. Updated linework and Sudas.
- SW-401 and DOT logos.

SUDAS
NOWADOT

FIGURE 401
REVISION 04-17-18
SHEET 1 OF 1

MANHOLE DIA (inches)
Separation
At 180°
Separation
At 90°

12 inch minimum riser height above all pipe openings.

For additional configurations, maintain a minimum of 12 inches of concrete between vertical edges of pipe openings.

Cast-in-place base shown. If base is precast integral with bottom riser, the footprint of the base is not required to extend beyond the outer edge of the riser.

12 inch minimum riser height above all pipe openings.
Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

2. Wall widths vary with pipe diameter and range from 40 inches minimum to 77 inches maximum. Provide 6 inches of wall width (minimum) each side of pipe opening.

3. Provide two #4 hoop bars at top opening and at all pipe openings.

4. 12 inch minimum wall height above all pipes.
Wall widths vary with pipe diameter and range from 40" minimum to 77" maximum. Provide 6" of wall width (minimum) each side of pipe opening.

Provide two #4 hoop bars at top opening and at all pipe openings.

**REINFORCING BAR LIST**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>t1</td>
<td>See Table</td>
<td>Top</td>
<td>Long Wall plus 8&quot;</td>
<td>6&quot;</td>
<td></td>
</tr>
<tr>
<td>t2</td>
<td>See Table</td>
<td>Top</td>
<td>Short Wall plus 8&quot;</td>
<td>6&quot;</td>
<td></td>
</tr>
<tr>
<td>b1</td>
<td>See Table</td>
<td>Base</td>
<td>Long Wall plus 14&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>b2</td>
<td>See Table</td>
<td>Base</td>
<td>Short Wall plus 14&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w1</td>
<td>See Table</td>
<td>Walls</td>
<td>Long Wall plus 8&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w2</td>
<td>See Table</td>
<td>Walls</td>
<td>Short Wall plus 8&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w3</td>
<td>See Table</td>
<td>Walls</td>
<td>Wall Height minus 4&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
</tbody>
</table>

Diameter of Largest Pipe, D

- 48" or 54" = 6
- 33" to 42" = 5
- 30" or smaller = 4

Minimum Bar Size
Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Provide two #4 hoop bars at top opening and at all pipe openings.

2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 9 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.

4. 12 inch minimum wall height above all pipes.
1. Provide two #4 hoop bars at top opening and at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of walls.
3. Wall widths vary with pipe diameter and range from 4 feet minimum to 9 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.
Rectangular Base/
Circular Top
Storm Sewer Manhole

Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

2. Provide two #5 hoop bars at intermediate top opening and at all pipe openings.

3. Wall widths vary with pipe diameter and range from 4 feet minimum to 12 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.

4. 12 inch minimum wall height above all pipes.
REINFORCING BAR LIST

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>5t1</td>
<td>5</td>
<td>Top</td>
<td></td>
<td>48&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5t2</td>
<td>5</td>
<td>Top</td>
<td>Long Wall plus 20&quot;</td>
<td>9&quot;</td>
<td></td>
</tr>
<tr>
<td>5t3</td>
<td>5</td>
<td>Top</td>
<td>Short Wall plus 20&quot;</td>
<td>9&quot;</td>
<td></td>
</tr>
<tr>
<td>5t4</td>
<td>5</td>
<td>Top</td>
<td>8&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5b1</td>
<td>5</td>
<td>Base</td>
<td>43&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5b2</td>
<td>5</td>
<td>Base</td>
<td>Long Wall plus 26&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5b3</td>
<td>5</td>
<td>Base</td>
<td>Short Wall plus 26&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5w1</td>
<td>5</td>
<td>Wall</td>
<td>Short Wall plus 68&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5w2</td>
<td>5</td>
<td>Wall</td>
<td>Wall Height minus 4&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5w3</td>
<td>5</td>
<td>Wall</td>
<td>Long Wall plus 20&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>5w4</td>
<td>5</td>
<td>Wall</td>
<td>Short Wall plus 20&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
</tbody>
</table>

Two #5 Hoop Bars at intermediate top opening and at all pipe openings. Wall widths vary with pipe diameter and range from 4 feet minimum to 12 feet maximum. Provide 12 inches of wall width (minimum) each side of pipe opening.
For sewer pipes less than 48 inch diameter, install eccentric reducers/increasers with a standard tee or utilize a composite tee.
COMPOSITE TEE DIMENSIONS

<table>
<thead>
<tr>
<th>Size</th>
<th>D1</th>
<th>H</th>
<th>T1</th>
<th>T2</th>
<th>C</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>48&quot; x 12&quot;</td>
<td>12&quot;</td>
<td>50&quot;</td>
<td>8&quot;</td>
<td>28&quot;</td>
<td>41</td>
<td>5600 lbs.</td>
</tr>
<tr>
<td>48&quot; x 15&quot;</td>
<td>15&quot;</td>
<td>50&quot;</td>
<td>7&quot;</td>
<td>28&quot;</td>
<td>43</td>
<td>5400 lbs.</td>
</tr>
<tr>
<td>48&quot; x 18&quot;</td>
<td>18&quot;</td>
<td>50&quot;</td>
<td>7&quot;</td>
<td>26&quot;</td>
<td>44</td>
<td>5200 lbs.</td>
</tr>
<tr>
<td>48&quot; x 21&quot;</td>
<td>21&quot;</td>
<td>48&quot;</td>
<td>9&quot;</td>
<td>26&quot;</td>
<td>44</td>
<td>5800 lbs.</td>
</tr>
<tr>
<td>48&quot; x 24&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
<td>8&quot;</td>
<td>26&quot;</td>
<td>44</td>
<td>5600 lbs.</td>
</tr>
<tr>
<td>48&quot; x 27&quot;</td>
<td>27&quot;</td>
<td>48&quot;</td>
<td>9&quot;</td>
<td>26&quot;</td>
<td>44</td>
<td>5900 lbs.</td>
</tr>
<tr>
<td>48&quot; x 30&quot;</td>
<td>30&quot;</td>
<td>48&quot;</td>
<td>8&quot;</td>
<td>26&quot;</td>
<td>44</td>
<td>5300 lbs.</td>
</tr>
<tr>
<td>48&quot; x 33&quot;</td>
<td>33&quot;</td>
<td>54&quot;</td>
<td>9&quot;</td>
<td>11&quot;</td>
<td>44</td>
<td>6600 lbs.</td>
</tr>
<tr>
<td>48&quot; x 36&quot;</td>
<td>36&quot;</td>
<td>54&quot;</td>
<td>8&quot;</td>
<td>10&quot;</td>
<td>46</td>
<td>6100 lbs.</td>
</tr>
</tbody>
</table>

COMPOSITE TEE

Alternate to standard tee with eccentric reducer (for pipes 36" and smaller).
Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

2. Wall widths vary with pipe diameter and range from 40 inches minimum to 77 inches maximum. Provide 6 inches of wall width (minimum) each side of pipe opening.

3. Provide two #4 hoop bars at top opening and at all pipe openings.

4. 7 inch minimum wall height above all pipes.
Place a minimum of one w1 bar above each pipe opening.

Wall widths vary with pipe diameter and range from 40 inches minimum to 77 inches maximum. Provide 6 inches of wall width (minimum) each side of pipe opening.

Provide two #4 hoop bars at top opening and at all pipe openings.

### Reinforcing Bar List

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>t1</td>
<td>See Table</td>
<td>Top</td>
<td>Long Wall plus 8&quot;</td>
<td>6&quot;</td>
<td></td>
</tr>
<tr>
<td>t2</td>
<td>See Table</td>
<td>Top</td>
<td>Short Wall plus 8&quot;</td>
<td>6&quot;</td>
<td></td>
</tr>
<tr>
<td>b1</td>
<td>See Table</td>
<td>Base</td>
<td>Long Wall plus 14&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>b2</td>
<td>See Table</td>
<td>Base</td>
<td>Short Wall plus 14&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w1</td>
<td>See Table</td>
<td>Walls</td>
<td>Long Wall plus 8&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w2</td>
<td>See Table</td>
<td>Walls</td>
<td>Short Wall plus 8&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
<tr>
<td>w3</td>
<td>See Table</td>
<td>Walls</td>
<td>Wall Height minus 4&quot;</td>
<td>12&quot;</td>
<td></td>
</tr>
</tbody>
</table>

Pipe, D

**Diameter of Largest Pipe, D** | **Minimum Bar Size**
---------------------------------|------------------|
48" or 54"                        | 6                |
33" to 42"                        | 5                |
30" or smaller                    | 4                |
Refer to SW-514 for boxout details.

1. Install four #4 diagonal bars at all pipe openings.
2. SW-603 Type R unless Type Q is specified in the contract documents.
3. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
4. 12 inch minimum wall height above all pipes.

**SECTION A-A**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Length</th>
<th>Count</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4w1</td>
<td>4</td>
<td>Walls</td>
<td>Wall Height minus 4'</td>
<td>14</td>
<td>12''</td>
<td></td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Long Walls</td>
<td>3'-8''</td>
<td>Varies</td>
<td>12''</td>
<td></td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Short Walls</td>
<td>2'-8''</td>
<td>Varies</td>
<td>12''</td>
<td></td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td>4'-2''</td>
<td>4</td>
<td>10''</td>
<td></td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td>3'-2''</td>
<td>5</td>
<td>10''</td>
<td></td>
</tr>
</tbody>
</table>

**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>15''</td>
<td>18''</td>
</tr>
<tr>
<td>Long Wall</td>
<td>24''</td>
<td>30''</td>
</tr>
</tbody>
</table>
Refer to SW-514 for boxout details.

1. SW-603 Type R unless Type Q is specified in the contract documents.

2. Cast-in-place base shown. Base may be square. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.

3. For additional configurations, maintain a minimum of 12 inches of concrete between vertical edges of pipe openings.

4. 12 inch minimum riser height above all pipes.

<table>
<thead>
<tr>
<th>Manhole Diameter (inches)</th>
<th>Maximum Pipe Diameter (inches) for 2 Pipes at 180° Separation</th>
<th>at 90° Separation</th>
</tr>
</thead>
<tbody>
<tr>
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<td>18</td>
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<tr>
<td>60</td>
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<td>24</td>
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<td>84</td>
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<td>36</td>
</tr>
<tr>
<td>96</td>
<td>60</td>
<td>42</td>
</tr>
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</table>

- Fillet Concrete
- SW-502
- REVISION 04-17-18

SUDAS DIRECTOR DESIGN METHODS ENGINEER

CIRCULAR SINGLE GRATE INTAKE
Refer to SW-514 for boxout details.

1. Install four #4 diagonal bars at manhole opening and at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.
Install four #4 diagonal bars at manhole opening and at all pipe openings.

REINFORCING BAR LIST

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
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<tbody>
<tr>
<td>4l1</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>12</td>
<td>3-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4t2</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>8</td>
<td>4-2&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>7</td>
<td>4-2&quot;</td>
<td>13&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>5</td>
<td>7-2&quot;</td>
<td>10&quot;</td>
</tr>
<tr>
<td>4w1</td>
<td>4</td>
<td>Short Walls</td>
<td></td>
<td>Varies</td>
<td>3-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Long Walls</td>
<td></td>
<td>Varies</td>
<td>6-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Walls</td>
<td></td>
<td>18</td>
<td>Wall Height minus 4&quot;</td>
<td>13&quot;</td>
</tr>
</tbody>
</table>

MAXIMUM PIPE DIAMETERS

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>30&quot;</td>
<td>36&quot;</td>
</tr>
</tbody>
</table>
Refer to SW-514 for boxout details.

1. Install four #4 diagonal bars at manhole opening and at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.
4. Slope of 1.5% or as specified in the contract documents.

**SECTION A-A**

- **Back of Curb**
- **Form Grade**
- **Adjustment Ring**
- **Concrete Fillet**
- **Diagonal Bar (typ.)**
- **Long Wall**
- **4" min.**
- **6" min.**
- **8" min.**
- **24"**
- **12" min.**
- **8"**
- **Depth**
  - (5'-6' max.)
- **Lowest Flowline**
- **Base**
- **Wall Height**
- **4w1**
- **4w4**
- **Wall Joint (typ.)**
- **Construction Joint (typ.)**

---

**SHEET 1 OF 2**

- **FIGURE 6010.504**
- **SUDAS**
- **IOWADOT**
- **SINGLE GRATE INTAKE WITH FLUSH-TOP MANHOLE**

---

**REVISIONS:**
- Changed 'Invert' callout to 'Concrete Fillet'.

---

**REVISION 04-17-18**

---

**SIGNATURES:**
- [Signature]
- [Signature]
Install four #4 diagonal bars at manhole opening and at all pipe openings.

The figure includes a diagram of the manhole with dimensions and labels indicating the placement of reinforcing bars and pipe diameters. The reinforcing bar list is provided, detailing the shape, count, length, and spacing for various locations such as walls, bases, and adjustment rings.

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4t1</td>
<td>4</td>
<td>Top</td>
<td>1</td>
<td>1</td>
<td>3'-8&quot;</td>
<td>6&quot;</td>
</tr>
<tr>
<td>4t2</td>
<td>4</td>
<td>Top</td>
<td>8</td>
<td>5</td>
<td>5'-2&quot;</td>
<td>6&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td>8</td>
<td>5</td>
<td>4'-2&quot;</td>
<td>13&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td>6</td>
<td>5</td>
<td>8'-2&quot;</td>
<td>10&quot;</td>
</tr>
<tr>
<td>4a1</td>
<td>4</td>
<td>Adj. Ring</td>
<td>6</td>
<td>3</td>
<td>3'-8&quot;</td>
<td>See Adj. Ring Plan</td>
</tr>
<tr>
<td>4a2</td>
<td>4</td>
<td>Adj. Ring</td>
<td>4</td>
<td>3</td>
<td>3'-2&quot;</td>
<td>See Adj. Ring Plan</td>
</tr>
</tbody>
</table>

Diagonal Bar (typ.) Location Station (Back of Curb)
Refer to SW-514 for boxout details.

1. Install four #4 diagonal bars at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.

Adjustment Rings

Location Station (Back of Curb)

Precast Beam

Back of Curb

Form Grade

Diagonal Bar (typ.)

Depth

Concrete Fillet

Lowest Flowline

Base

4b2

4w2

4w1

4b1

8" min.

12" min.

6" min.

6" min.

2'-0"

3'-0"

6'-8"

7'-8"

2'-0"

3'-0"
1. Install four #4 diagonal bars at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.

**REINFORCING BAR LIST**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4t1</td>
<td>4</td>
<td>Beam</td>
<td></td>
<td>4</td>
<td>2'-8&quot;</td>
<td>4&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>4</td>
<td>7'-10&quot;</td>
<td>10&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>8</td>
<td>3'-2&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w1</td>
<td>4</td>
<td>Walls</td>
<td></td>
<td>20</td>
<td>Wall Height minus 4&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Long Walls</td>
<td></td>
<td>Varies</td>
<td>7'-4&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Short Walls</td>
<td></td>
<td>Varies</td>
<td>2'-8&quot;</td>
<td>12&quot;</td>
</tr>
</tbody>
</table>

**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>15&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>60&quot;</td>
<td>66&quot;</td>
</tr>
</tbody>
</table>

**TYPICAL SECTION**

- SW-603 Type R Castings
- Precast Beam
- Adjustment Rings
- Wall
- Concrete Fillet
- Base
- Long Wall
- Short Wall
- Diagonal Bar (typ.)

Install four #4 diagonal bars at all pipe openings.

- Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
- 12 inch minimum wall height above all pipes.
Maximum pipe diameters are set based on maximum structure depth of 6 feet-6 inches and the objective of placement of the centerline of the pipe on the centerline of the manhole opening for maintenance purposes.

Refer to SW-514 for boxout details.

1. Install four #4 diagonal bars at manhole opening and at all pipe openings.
2. If Wall 1 is widened to 4 feet, the maximum pipe diameter can be increased to 36 inches.
3. If Wall 1 is widened to 4 feet, the maximum pipe diameter in Wall 3 can be increased to 42 inches.

<table>
<thead>
<tr>
<th>MAXIMUM PIPE DIAMETERS</th>
<th>Wall</th>
<th>Max. Dia</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>30&quot;</td>
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</tr>
<tr>
<td>2</td>
<td>24&quot;</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>36&quot;</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>42&quot;</td>
<td></td>
</tr>
</tbody>
</table>

Wall 1
Wall 2
Wall 3
Wall 4
Wall 5
Wall 6

4'-0"
3'-0"
6"
3'-6"
24"
6"
6"

Diagonal Bar (typ.)
Location Station (Back of Curb)
### REINFORCING BAR LIST

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4t1</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>4</td>
<td>7'-4&quot;</td>
<td>See Detail</td>
</tr>
<tr>
<td>4t2</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>4</td>
<td>6'-8&quot;</td>
<td>See Detail</td>
</tr>
<tr>
<td>4t3</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>4</td>
<td>2'-8&quot;</td>
<td>See Detail</td>
</tr>
<tr>
<td>4t4</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>8</td>
<td>3'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4t5</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>6</td>
<td>4'-2&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>4</td>
<td>7'-10&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>4</td>
<td>3'-2&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4b3</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>5</td>
<td>7'-2&quot;</td>
<td>12&quot;</td>
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<tr>
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<td>Base</td>
<td></td>
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<td>4'-2&quot;</td>
<td>12&quot;</td>
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<tr>
<td>4w1</td>
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<td>Walls</td>
<td></td>
<td>29</td>
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<td>12&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Wall 2</td>
<td>Varies</td>
<td></td>
<td>3'-8&quot;</td>
<td>12&quot;</td>
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<tr>
<td>4w3</td>
<td>4</td>
<td>Walls 1 and 3</td>
<td>Varies</td>
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<td>6'-8&quot;</td>
<td>12&quot;</td>
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<tr>
<td>4w4</td>
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<td>Wall 4</td>
<td>Varies</td>
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<td>7'-4&quot;</td>
<td>12&quot;</td>
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<tr>
<td>4w5</td>
<td>4</td>
<td>Wall 5</td>
<td>Varies</td>
<td></td>
<td>2'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w6</td>
<td>4</td>
<td>Wall 6</td>
<td>Varies</td>
<td></td>
<td>3'-10&quot;</td>
<td>12&quot;</td>
</tr>
</tbody>
</table>

1. Install four #4 diagonal bars at manhole opening and at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.
Insert shaping may be modified for insert widths less than 36 inches. For an 18 inch insert, reduce dimensions indicated by ¼ inch.

FIGURE 6010.507
STANDARD ROAD PLAN
SUDAS
IOWADOT
SW-507
SHEET 1 of 2

REVISIONS:
- Added second insert drawing to include 4" curb.
- Changed 'Invert' callout to 'Sloped Curb'.
- Modified circle notes.

REVISION: 04-17-18

SUDAS DIRECTOR
DESIGN METHODS ENGINEER

INTAKE, SMALL BOX
SINGLE OPEN-THROAT CURB

Dimensions and annotations provided in the diagram include:
- Back of Curb
- Width of Insert (36" typ., 18" min.)
- Face of 6" Standard Curb
- Normal Pavement Slope
- Edge of Gutter (if applicable)
- Form Grade
- Trowel smooth and place bond breaker

INSERT (6 Inch Standard Curb)

INSERT (4 Inch Sloped Curb)
**TYPICAL SECTION**

**REINFORCING BAR LIST**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
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<tbody>
<tr>
<td>41</td>
<td>4</td>
<td>Top</td>
<td>6</td>
<td>6</td>
<td>4'-6&quot;</td>
<td>See Insert</td>
</tr>
<tr>
<td>42</td>
<td>4</td>
<td>Top</td>
<td>4</td>
<td>4</td>
<td>3'-6&quot;</td>
<td>12&quot;</td>
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<tr>
<td>43</td>
<td>4</td>
<td>Top</td>
<td>10</td>
<td>10</td>
<td>&quot;</td>
<td>6&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td>6</td>
<td>6</td>
<td>3'-6&quot;</td>
<td>11&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td>5</td>
<td>5</td>
<td>4'-6&quot;</td>
<td>10&quot;</td>
</tr>
<tr>
<td>4f1</td>
<td>4</td>
<td>Insert</td>
<td>4</td>
<td>4</td>
<td>Boxout Length minus 8&quot;</td>
<td>See Plan</td>
</tr>
<tr>
<td>4w1</td>
<td>4</td>
<td>Walls</td>
<td>14</td>
<td>14</td>
<td>Wall Height minus 4&quot;</td>
<td>14&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Long Walls</td>
<td>Varies</td>
<td>Varies</td>
<td>4'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Short Walls</td>
<td>Varies</td>
<td>Varies</td>
<td>3'-8&quot;</td>
<td>12&quot;</td>
</tr>
</tbody>
</table>

**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>30&quot;</td>
<td>36&quot;</td>
</tr>
</tbody>
</table>

**SW-507**

**SINGLE OPEN-THROAT CURB INTAKE, SMALL BOX**

1. **Form Grade** 10''
2. 12 inch minimum wall height above all pipes.
3. Slope of 1.5% or as specified in the contract documents.
4. Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjust adjacent joint spacing as required to accommodate boxouts.

For retrofit intakes, match existing pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the insert area.
Insert shaping may be modified for insert widths less than 36 inches. For an 18 inch insert, reduce dimensions indicated by \( \frac{1}{4} \) inch.
**REINFORCING BAR LIST**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4i1</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>7</td>
<td>4'-8&quot;</td>
<td>See Insert</td>
</tr>
<tr>
<td>4i2</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>4</td>
<td>4'-6&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4i3</td>
<td>4</td>
<td>Top</td>
<td></td>
<td>10</td>
<td>1'-10&quot;</td>
<td>6&quot;</td>
</tr>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>6</td>
<td>4'-6&quot;</td>
<td>11&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td></td>
<td>6</td>
<td>4'-6&quot;</td>
<td>11&quot;</td>
</tr>
<tr>
<td>4i1</td>
<td>4</td>
<td>Insert</td>
<td></td>
<td>4</td>
<td>Boxout Length minus 8&quot;</td>
<td>See Plan</td>
</tr>
<tr>
<td>4w1</td>
<td>4</td>
<td>Walls</td>
<td></td>
<td>16</td>
<td>Wall Height minus 4&quot;</td>
<td>14&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Walls</td>
<td></td>
<td>Varies</td>
<td>4'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Walls</td>
<td></td>
<td>Varies</td>
<td>4'-8&quot;</td>
<td>12&quot;</td>
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**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th></th>
<th>Cast-in-place</th>
<th>Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precast</td>
<td>30&quot;</td>
<td>36&quot;</td>
</tr>
</tbody>
</table>

1. 12 inch minimum wall height above all pipes.
2. Slope of 1.5% or as specified in the contract documents.
3. Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjust adjacent joint spacing as required to accommodate boxouts.
4. For retrofit inlets, match existing pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the insert area.
Place bond breaker.
Trowel smooth and place bond breaker.

SECTION A-A
(6 Inch Standard Curb Insert)

SECTION A-A
(4 Inch Sloped Curb Insert)

REVISIONS:
1. Added second insert drawing to include 4" curb.
2. Changed 'Invert' callout to 'Concrete Fillet'.
3. Modified circle notes.

Note: Insert shaping may be modified for insert widths less than 36 inches. For an 18 inch insert, reduce dimensions indicated by 1/2 inch.
1. **Transverse Joint Spacing**: Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjust adjacent joint spacing as required to accommodate boxouts.

   For retrofit intakes, match existing pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the insert area.

2. **Rounded Shaping**: Rounded shaping at inlet.

---

**REINFORCING BAR LIST**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Size</th>
<th>Location</th>
<th>Shape</th>
<th>Count</th>
<th>Length</th>
<th>Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>4b1</td>
<td>4</td>
<td>Base</td>
<td>4</td>
<td>9</td>
<td>3'-6&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4b2</td>
<td>4</td>
<td>Base</td>
<td>5</td>
<td>5</td>
<td>8'-6&quot;</td>
<td>10&quot;</td>
</tr>
<tr>
<td>4t1</td>
<td>4</td>
<td>Insert</td>
<td>4</td>
<td>4</td>
<td>Boxout Length minus 8&quot;</td>
<td>See Insert</td>
</tr>
<tr>
<td>4t1</td>
<td>4</td>
<td>Top</td>
<td>6</td>
<td>6</td>
<td>8'-6&quot;</td>
<td>See Plan</td>
</tr>
<tr>
<td>4t1</td>
<td>4</td>
<td>Top</td>
<td>8</td>
<td>8</td>
<td>3'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4t3</td>
<td>4</td>
<td>Top</td>
<td>18</td>
<td>18</td>
<td>10&quot;</td>
<td>6&quot;</td>
</tr>
<tr>
<td>4w1</td>
<td>4</td>
<td>Walls</td>
<td>22</td>
<td>22</td>
<td>Wall Height minus 4&quot;</td>
<td>13&quot;</td>
</tr>
<tr>
<td>4w2</td>
<td>4</td>
<td>Long Walls</td>
<td>Varies</td>
<td>Varies</td>
<td>4'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>4w3</td>
<td>4</td>
<td>Short Walls</td>
<td>Varies</td>
<td>Varies</td>
<td>3'-8&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>5w1</td>
<td>5</td>
<td>Beam</td>
<td>2</td>
<td>2</td>
<td>7'-3&quot;</td>
<td>4&quot;</td>
</tr>
</tbody>
</table>

**BENT BARS**:

- 3'-3" x 24"
- 5w1
**SECTION B-B**

- **Concrete Fillet**: 12" min. on walls, 10'-0" max. on depth.
- **Flowline**: Lowest 3'-0".
- **Short Wall**: 4'-0".
- **4b1**: 6" min.
- **4b2**: 8" min.
- **4w2**: 8" min.
- **Wall Height**: 8" min.
- **Back of Curb**: 10".
- **Beam**: 6" min.
- **Form Grade**: 6".
- **Wall Location**: 6".
- **Concrete Fillet**: 12" min. on walls, 10'-0" max. on depth.
- **Flowline**: Lowest 3'-0".
- **Short Wall**: 4'-0".
- **4b1**: 6" min.
- **4b2**: 8" min.
- **Wall Height**: 8" min.
- **Concrete Fillet**: 12" min. on walls, 10'-0" max. on depth.
- **Flowline**: Lowest 3'-0".
- **Short Wall**: 4'-0".
- **4b1**: 6" min.
- **4b2**: 8" min.
- **Wall Height**: 8" min.

**SECTION C-C**

- **Beam**: 26".
- **Back of Curb**: 10".
- **Form Grade**: 6".
- **Wall Location**: 6".

**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>60&quot;</td>
<td>66&quot;</td>
</tr>
</tbody>
</table>

- **12 inch minimum wall height above all pipes.**
- **Slope of 1.5% or as specified in the contract documents.**

**ISOMETRIC**

(Refer to SECTION B-B for alignment of Top with Spacer)

**PLAN (SPACER)**

- **Top**: 6" min.
- **Spacer**: 6" min.
- **Beam**: 6" min.
- **Walls**: 6" min.

**REVISIONS:**
- Added second insert drawing to include 4" curb.
- Changed 'Invert' callout to 'Concrete Fillet'.
- Modified circle notes.

**REVISION:** 04-17-18
Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjust adjacent joint spacing as required to accommodate boxouts.

For retrofit intakes, match existing pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the insert area.

Rounded shaping at inlet.
**SECTION C-C**

- Wall Height
- Form Grade
- Depth 10'-0" max.
- Concrete Fillet
- Beam
- 5w1
- 4w1 Wall Height
- Lowest Flowline
- 4b2 Short Wall
- 4b1
- 8" min.
- 6" min.
- Back of Curb
- SW-602 Type G Casting

**SECTION B-B**

- Wall Height
- Beam
- ISOMETRIC (Refer to Section B-B for alignment of Top with Spacer)
- Top
- Spacer
- Walls
- Beam
- 4w2
- 4w1 Wall Height
- Flowline
- 8" min.
- 5'-0" 4'-0"
- 6"
- Short Wall
- 4b1
- 4b2
- 8" min.
- 6" min.
- Depth 10'-0" max.

**MAXIMUM PIPE DIAMETERS**

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>30''</td>
<td>36''</td>
</tr>
<tr>
<td>Long Wall</td>
<td>60''</td>
<td>66''</td>
</tr>
</tbody>
</table>

**REVISIONS:**
- Added second insert drawing to include 4" curb.
- Changed 'Invert' callout to 'Concrete Fillet'.
- Modified circle notes.

**Slope of 1.5% or as specified in the contract documents.**

**12 inch minimum wall height above all pipes.**

**DOUBLE OPEN-THROAT CURB**

**INTAKE, LARGE BOX**
1. Install four #4 diagonal bars at all pipe openings.
2. Cast-in-place base shown. If base is precast integral with walls, the footprint of the base is not required to extend beyond the outer edge of the walls.
3. 12 inch minimum wall height above all pipes.

MAXIMUM PIPE DIAMETERS

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>15&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
</tbody>
</table>

SECTION A-A

PLAN

LOCATION STATION

SW-604 Type 6 Casting

Adjustment Rings

#4 bars

Diagonal Bar (typ.)

Concrete Fillet

SW-604 Type 6 Casting

LOCATION STATION

SW-604 Type 6 Casting

Concrete Fillet

SECTION A-A

MAXIMUM PIPE DIAMETERS

<table>
<thead>
<tr>
<th>Pipe Location</th>
<th>Precast Structure</th>
<th>Cast-in-place Structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Wall</td>
<td>15&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Long Wall</td>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
</tbody>
</table>
Precast (shown) or cast-in-place base:

- Precast: 6 inch thick concrete with #6 welded wire mesh on 4 inch centers (WWF 4" x 4"). Center mesh vertically within base.
- Cast-in-place: 8 inch thick non-reinforced concrete.

12 inch minimum riser height above all pipes.

<table>
<thead>
<tr>
<th>Outlet Pipe Diameter, (D_1)</th>
<th>Minimum Riser Diameter, (D_2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>15&quot;</td>
<td>24&quot;</td>
</tr>
<tr>
<td>18&quot;</td>
<td>24&quot;</td>
</tr>
<tr>
<td>21&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>24&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>27&quot;</td>
<td>36&quot;</td>
</tr>
</tbody>
</table>

REV/ISSN 3  05-17-18

CIRCULAR AREA INTAKE

CASE 1

TYPICAL SECTION
Minimum riser diameter is 18 inches.

<table>
<thead>
<tr>
<th>Through Pipe Diameter, D1</th>
<th>Maximum Riser Diameter, D2</th>
</tr>
</thead>
<tbody>
<tr>
<td>18&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>21&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>24&quot;</td>
<td>24&quot;</td>
</tr>
<tr>
<td>27&quot;</td>
<td>24&quot;</td>
</tr>
<tr>
<td>30&quot;</td>
<td>30&quot;</td>
</tr>
<tr>
<td>36&quot; or more</td>
<td>36&quot;</td>
</tr>
</tbody>
</table>

8’’ min.

Class 1 Bedding Material

8’’ min.

Class 3 RCP Riser

Standard Tee Section

Diameter, \( D_2 \) (varies)

Diameter, \( D_1 \) (varies)

TYPICAL SECTION

CASE 2
Structure may be built with openings on any or all sides. Provide openings and orientation as specified in the contract documents.

Adjacent walls may have different widths based upon pipe configuration, but structure must be rectangular.

1. Construct inlet openings with 15-inch #4 epoxy-coated bars at 8 inches on center. Embed bars a minimum of 3 inches into walls and top at all openings.

2. Grade to inlet elevation on open sides. Grade to top elevation on closed sides.

3. Corner pier required between openings of two adjacent walls. Extend wall reinforcing vertically through pier. Install one additional 15-inch #4 bar in pier.

4. Center pier required at center of any inlet opening with length of 5 feet or greater. Extend wall reinforcing vertically through pier. Install one additional 15-inch #4 bar in pier.

5. Wall widths vary with pipe diameter. Provide 6 inches of wall width (minimum) each side of pipe opening. Minimum wall width is 36 inches. Maximum wall width is 72 inches.

6. Cast-in-place base shown. If base is precast integral with walls, the footprint of base is not required to extend beyond the outer edge of the walls.

7. Install four #4 diagonal bars at all pipe openings.

8. 12" minimum wall height above all pipes.
BOXOUT IN PCC PAVEMENT AND PCC BASE WITH HMA OVERLAY

Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjust adjacent joint spacing as required to accommodate boxouts.

For retrofit intakes, match existing concrete pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the boxout.

1. Center bars vertically within slab.

36''
Back of Curb

12''
Dowel Bar (typ.)

12'' (typ.)
'ED' Joint

36''
Back of Curb

Normal Crown of Street

36''
PCC Pavement or PCC Base with HMA Overlay

Form Grade

12''
Flow

12''

3''
Intake Grate (typ.)

#4 Bars @ 12'' o.c.

2'' Clear (typ.)

Boxout Length 15'-0'' Typical

PCC Pavement or PCC Base with HMA Overlay

#4 Bars

SECTION A-A

BOXOUT FOR GRATE INTAKES
BOXOUT IN PCC CURB AND GUTTER

Back of Curb

Intake Grate (typ.)

#4 Bars @ 12" o.c.

Flow

B' Joint

'ED' Joint

12" (typ.)

12" (typ.)

2" Clear (typ.)

Boxout Length
15'-0" Typical

Dowel Bar (typ.)

V' Joint

#4 Bars

Center bars vertically within slab.

SECTION A-A
ALTERNATE BOXOUT IN PCC CURB AND GUTTER

Transverse joint spacing on new concrete pavement is controlled by the intake boxout. Adjacent joint spacing may need to be field adjusted to fit boxouts.

For retrofit intakes, match existing concrete pavement joints. Stop any transverse pavement joints that do not conform to the minimum spacing requirements at the edge of the boxout.

1. Center bars vertically within slab.
Frame Notes:
Size and spacing of lugs and flanges may vary.

Cover Notes:
Roughness pattern and text style may vary.
Minimum one concealed pickhole.

1 When the contract documents require the frame to be attached to the structure, drill four \( \frac{3}{4} \) diameter holes or slots, equally spaced around frame.

2 If specified, furnish bolt down frame and cover with four \( \frac{3}{4} \times \frac{3}{4} \) stainless steel, hex head, recessed cap screws. Secure cover with screws, washers, and rubber gasket seals.

3 Set casting at proper grade using one of the adjustment slots. Remove bolts upon completion of paving.
Frame Notes:
Size and spacing of lugs and flanges may vary.

Cover Notes:
Roughness pattern and text styles may vary. Minimum one concealed pickhole.

- When the contract documents require the frame to be attached to the structure, drill four 1-1/4" diameter holes or slots, equally spaced around frame.
- Set casting at proper grade using one of the adjustment skids. Remove bolts upon completion of paving.
TYPE C
Two-piece fixed casting

PLAN

TYPICAL SECTION

31" min.

25 1/2" min.

11/2"

4"

1 1/2"

24" min.

25 1/2" min.

26 1/2" min.

CASTINGS FOR
STORM SEWER MANHOLES
1. For use at curb drops for driveways. Use only when specified in the contract documents.

2. Provide bicycle-safe vane-style grate. At low points, grates with vanes facing both directions of flow are allowed.

3. For details of boxout pavement, refer to SW-514.

**TYPE Q**

Driveway Grate

(Minimum open area 370 in²)

**TYPE R**

Curb Inlet Grate

(Minimum open area 180 in²)

---

**SECTION A-A**

Pavement

Driveway

Slope of Adjacent Pavement

Special Shaping

Drop Curb

Form Grade

**SECTION B-B**

Pavement

Flow

Slope of Adjacent Pavement

Form Grade

6" to 9"

4" to 6"

2"R or 3"R

---

**TYPICAL SECTION**

**CASTINGS FOR GRATE INTAKES**
Provide bicycle-safe vane-style grate. At low points, grates with vanes facing both directions of flow are allowed. The Contractor has the choice of which Type S Grate to use.

Use ductile iron frame castings meeting the requirements of ASTM A 536.

Frame minimum weight = 220 lbs.
Grate minimum weight = 340 lbs.

Grate minimum weight = 340 lbs.
Frame minimum weight = 220 lbs.

Bolt frame to grate with six ⅜" X 3 ½" stainless steel hex head bolts.

1. Provide bicycle-safe vane-style grate. At low points, grates with vanes facing both directions of flow are allowed. The Contractor has the choice of which Type S Grate to use.

2. Use ductile iron frame castings meeting the requirements of ASTM A 536.

Frame minimum weight = 220 lbs.
Grate minimum weight = 340 lbs.

Bolt frame to grate with six ⅜" X 3 ½" stainless steel hex head bolts.

1. Provide bicycle-safe vane-style grate. At low points, grates with vanes facing both directions of flow are allowed. The Contractor has the choice of which Type S Grate to use.

2. Use ductile iron frame castings meeting the requirements of ASTM A 536.

Frame minimum weight = 220 lbs.
Grate minimum weight = 340 lbs.

Bolt frame to grate with six ⅜" X 3 ½" stainless steel hex head bolts.
TYPE 4

TYPE 4A
For Placement on 18" RCP

TYPE 4B
For Placement on 24" RCP

TYPE 4C
For Placement on 30" RCP

TYPE 4D
For Placement on 36" RCP

TYPE 3
(Light Duty)

TYPE 3A
For Placement on 18" RCP

TYPE 3B
For Placement on 24" RCP

TYPE 5
(Light Duty)
For Placement on 24" to 30" RCP

CASTINGS FOR AREA INTAKES
Cast grate without locking lugs so it may be used in an inverted position.

TYPE 6

Minimum Weight = 85 lbs.

TYPE 9  
(Light Duty)

Minimum Weight = 75 lbs.

GRATE

FRAME
REHABILITATION OF EXISTING MANHOLES

PART 1 - GENERAL

1.01 SECTION INCLUDES

Rehabilitation of existing manholes.

1.02 DESCRIPTION OF WORK

Rehabilitate existing manholes to waterproof and to prevent inflow and infiltration, to prevent corrosion, or to reestablish the structural integrity of the manhole. Includes construction of structural liners, protective liners, and infiltration barriers.

1.03 SUBMITTALS

Comply with Division 1 - General Provisions and Covenants, as well as the following:

A. Concrete mix design, if required by the Engineer.
B. Catalog cuts of all mortar mixes, sealants, and liners.

1.04 SUBSTITUTIONS

Comply with Division 1 - General Provisions and Covenants.

1.05 DELIVERY, STORAGE, AND HANDLING

Comply with Division 1 - General Provisions and Covenants.

1.06 SCHEDULING AND CONFLICTS

Comply with Division 1 - General Provisions and Covenants.

1.07 SPECIAL REQUIREMENTS

None.

1.08 MEASUREMENT AND PAYMENT

A. Infiltration Barriers:

1. Rubber Chimney Seal:
   a. Measurement: Each rubber chimney seal installed on an existing manhole will be counted.
   b. Payment: Payment will be made at the unit price for each chimney seal.
   c. Includes: Unit price includes, but is not limited to, all necessary compression or expansion bands and extension sleeves as necessary to complete chimney seal.

2. Molded Shield:
   a. Measurement: Each molded shield installed on an existing manhole will be counted.
   b. Payment: Payment will be made at the unit price for each molded shield.
   c. Includes: Unit price includes, but is not limited to, sealant.
1.08 MEASUREMENT AND PAYMENT (Continued)

3. Urethane Chimney Seal:
   a. Measurement: Each urethane chimney seal installed on an existing manhole will be counted.
   b. Payment: Payment will be at the unit price for each urethane chimney seal.

B. In-Situ Manhole Replacement, Cast-in-place Concrete:

1. Measurement: The vertical dimension of in-situ manhole replacement will be measured in feet from the lowest flowline to the top of the rim.
2. Payment: Payment will be at the unit price per vertical foot.
3. Includes: Unit price includes, but is not limited to, handling of sewer flows as required to properly complete the installation, invert overlay as recommended by the manufacturer, replacement of existing casting with a new casting, and testing the manhole upon completion.

C. In-Situ Manhole Replacement, Cast-in-place Concrete with Plastic Liner:

1. Measurement: The vertical dimension of in-situ manhole replacement with plastic liner will be measured in feet from the lowest flowline to the top of the rim.
2. Payment: Payment will be at the unit price per vertical foot.
3. Includes: Unit price includes, but is not limited to, handling of sewer flows as required to properly complete the installation, invert overlay as recommended by the manufacturer, replacement of existing casting with a new casting, sealing at the frame and cover, sealing pipe penetrations as recommended by the manufacturer, and testing the manhole upon completion.

D. Manhole Lining with Centrifugally Cast Cementitious Mortar Liner with Epoxy Seal

1. Measurement: The vertical dimension of manhole lining will be measured for depth in feet from the bottom of the lining to the top of the lining for each liner thickness specified.
2. Payment: Payment will be at the unit price per vertical foot for each liner thickness.
3. Includes: Unit price includes, but is not limited to, the handling of sewer flows during lining operations as required to properly complete the installation, and replacement of the existing casting with a new casting.
PART 2 - PRODUCTS

2.01 INFILTRATION BARRIER

A. Rubber Chimney Seal: Comply with Section 6010, 2.11 for external and internal rubber chimney seals.

B. Molded Shield: Comply with Section 6010, 2.11 for molded shields.

C. Heat Shrink Sleeve: Comply with Section 6010, 2.11 for heat shrink sleeves.

D. Urethane Chimney Seal: Comply with the following table for the physical properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>ASTM Test Method</th>
<th>Acceptable Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Elongation</td>
<td>D 412</td>
<td>800%, minimum</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>D 412</td>
<td>1150 psi, minimum</td>
</tr>
<tr>
<td>Adhesive Strength</td>
<td>D 903</td>
<td>175 lb/in, minimum</td>
</tr>
<tr>
<td>Pressure Resistance</td>
<td>C 1244</td>
<td>2 minutes</td>
</tr>
</tbody>
</table>

2.02 IN-SITU MANHOLE REPLACEMENT, CAST-IN-PLACE CONCRETE

A. Forming System: Provide an internal forming system capable of forming a new and structurally independent manhole wall within the existing manhole, with the specified thickness and conforming to the general shape of the existing manhole.

B. Concrete: Type I/II portland cement with 5/8 inch minus coarse aggregate with fiber reinforcement and water reducer, 4,000 psi minimum 28 day compressive strength or as approved by the Engineer.

C. Plastic Liner: When specified, provide a PVC or PE plastic liner resistant to degradation by sulfuric acid. Use a liner capable of being attached to the exterior of the forming system during erection of the forms. Use a plastic liner with a ribbed or studded exterior surface suitable for anchoring to the newly formed interior wall.

D. Casting: Provide new casting. Comply with Section 6010, 2.10.

2.03 CENTRIFUGALLY CAST CEMENTITIOUS MORTAR LINER WITH EPOXY SEAL

A. Cementitious Lining:

1. Use a high-strength, high-build, corrosion-resistant mortar, based on Portland cement fortified with micro silica. Mixed mortar is to have a paste-like consistency that may be sprayed, cast, pumped, or gravity-flowed into any area 1/2 inch and larger.
2.03 CENTRIFUGALLY CAST CEMENTITIOUS MORTAR LINER WITH EPOXY SEAL (Continued)

2. Comply with the following table for physical properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit Weight</td>
<td>125 pcf</td>
</tr>
<tr>
<td>Set Time at 70° F ASTM C 403</td>
<td>240 minutes / 440 minutes</td>
</tr>
<tr>
<td>Initial Set / Final Set</td>
<td></td>
</tr>
<tr>
<td>Modulus of Elasticity ASTM C 469</td>
<td>180,000 psi / 1,150,000 psi</td>
</tr>
<tr>
<td>24 hours / 28 days</td>
<td></td>
</tr>
<tr>
<td>Flexural Strength ASTM C 293</td>
<td>650 psi / 800 psi</td>
</tr>
<tr>
<td>24 hours / 28 days</td>
<td></td>
</tr>
<tr>
<td>Compressive Strength ASTM C 109</td>
<td>3,000 psi / 10,000 psi</td>
</tr>
<tr>
<td>24 hours / 28 days</td>
<td></td>
</tr>
<tr>
<td>Tensile Strength ASTM C 307</td>
<td>600 psi</td>
</tr>
<tr>
<td>Shear Bond ASTM C 882</td>
<td>&gt;1,000 psi</td>
</tr>
<tr>
<td>Shrinkage ASTM C 157</td>
<td>None</td>
</tr>
<tr>
<td>Chloride Permeability ASTM C 1202</td>
<td>&lt;550 Coulombs</td>
</tr>
</tbody>
</table>

3. Use a lining containing a liquid admixture for the prevention of micro-biologically induced corrosion.

B. Corrosion-Resistant Epoxy Lining:

1. Use a two-component 100% solids epoxy formulated for use in sewer systems.

2. Comply with the following table for physical properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry Time</td>
<td>4-6 hours at 75° F</td>
</tr>
<tr>
<td>Compressive Strength ASTM D 695</td>
<td>16,800 psi</td>
</tr>
<tr>
<td>Flexural Strength ASTM D 790</td>
<td>13,900 psi</td>
</tr>
<tr>
<td>Tensile Strength ASTM D 638</td>
<td>12,400 psi</td>
</tr>
<tr>
<td>Hardness ASTM D 2240</td>
<td>68-72 Shore D</td>
</tr>
<tr>
<td>Heat Distortion ASTM D 648</td>
<td>220°F</td>
</tr>
<tr>
<td>Ultimate Elongation ASTM D 638</td>
<td>4.5 %</td>
</tr>
<tr>
<td>Adhesive Shear ASTM C 882</td>
<td>1,000 psi</td>
</tr>
</tbody>
</table>

C. Casting: Provide new casting. Comply with Section 6010, 2.10.
PART 3 - EXECUTION

3.01 INфилTRATION BARRIER

A. Rubber Chimney Seal: Comply with Section 6010, 3.01.

B. Molded Shield: Comply with Section 6010, 3.01.

C. Urethane Chimney Seal: Use only when specified in the contract documents.
   1. Prepare the surface according to the manufacturer’s recommendations, including sandblasting, pressure washing, sealing leaks or gaps, and drying the surface.
   2. Apply primer, prepare product, and brush-apply the seal to a minimum thickness of 175 mils, covering 2 inches above the bottom of the frame and the entire adjustment ring area to 3 inches below the bottom adjustment ring.

3.02 IN-SITU MANHOLE REPLACEMENT, CAST-IN-PLACE CONCRETE

A. Preparation: Prepare according to the forming system manufacturer’s recommendations, including the following:
   1. Clean the existing surface to remove loose material and debris.
   2. Remove existing steps that might interfere with the erection of the forms.
   3. Control infiltration that may affect placement of concrete.

B. Installation: Install and test according to the forming system manufacturer’s recommendations, including the following:
   1. Place pipe extensions through the structure to maintain flow during installation.
   2. Erect forms inside the manhole. Secure the assembled internal forms to prevent shifting and to provide sufficient stiffness and strength to prevent collapse.
   3. Install a plastic liner when specified.
   4. Seal the forms at the bottom of the manhole to ensure the concrete does not enter the sewer.
   5. Carefully place concrete between the forms and the existing manhole walls. Place concrete from the bottom up to prevent segregation of concrete.
   6. Consolidate concrete as required to fill all pockets, seams, and cracks within the existing manhole wall.
   7. Remove the forms when the concrete has cured sufficiently.
   8. Weld and test joints if a plastic liner is installed.
   9. Apply a sealing strip around the circumference of the invert top where it meets the vertical wall and around all pipe penetrations to form a waterstop.
   10. Overlay the invert top with concrete or high-strength mortar. Vary thickness from 3 inches at the wall to 1/2 inch at the edge of the channel.
3.02 IN-SITU MANHOLE REPLACEMENT, CAST-IN-PLACE CONCRETE (Continued)

11. Apply an epoxy lining to the invert top. Apply clean sand to the epoxy to create a non-slip surface.

12. Seal the plastic liner to the manhole casting and existing pipe stubs as recommended by the manufacturer.

13. Install new casting.

3.03 CENTRIFUGALLY CAST CEMENTITIOUS MORTAR LINER WITH EPOXY SEAL

A. Surface Preparation: Prepare according to the manufacturer’s recommendations, including the following:

1. Wash the interior with a high-pressure washer.

2. Plug active leaks with the appropriate sealing material.

B. Mortar Application: Apply according to the manufacturer’s recommendations, including the following:

1. Apply with a rotating centrifugal casting applicator, beginning at the bottom of the manhole.

2. Retrieve the applicator head at the manufacturer’s recommended speed to achieve the desired thickness.

3. Apply to the full required thickness utilizing multiple passes as necessary. Minimize the time between passes so subsequent passes are cast against fresh mortar.

4. Verify thickness with a wet gauge at several locations to ensure proper depth.

5. Hand-apply high-strength mortar to the invert surface. Vary thickness from 3 inches at the wall to 1/2 inch at the edge of the channel.

C. Epoxy Seal Application: Seal according to the manufacturer’s recommendations, including the following:

1. Apply with a rotating centrifugal casting applicator or airless sprayer onto the fresh mortar liner.

2. If the epoxy seal is applied more than 24 hours after application of the mortar liner, or if the mortar liner is contaminated, clean the liner and then apply the epoxy.

D. Finishing: Install a new casting.

3.04 CLEANING, INSPECTION, AND TESTING

Comply with Section 6030 for in-situ manhole replacement and centrifugally cast mortar lined rehabilitation.

END OF SECTION
CLEANING, INSPECTION, AND TESTING OF STRUCTURES

PART 1 - GENERAL

1.01 SECTION INCLUDES

A. Cleaning, inspecting, and testing sanitary sewer manholes.
B. Cleaning and inspecting storm sewer manholes, intakes, and other utility structures.

1.02 DESCRIPTION OF WORK

A. Clean, inspect, and test sanitary sewer manholes.
B. Clean and inspect storm sewer manholes, intakes, and other utility structures.

1.03 SUBMITTALS

Comply with Division 1 - General Provisions and Covenants.

1.04 SUBSTITUTIONS

Comply with Division 1 - General Provisions and Covenants.

1.05 DELIVERY, STORAGE, AND HANDLING

Comply with Division 1 - General Provisions and Covenants.

1.06 SCHEDULING AND CONFLICTS

Comply with Division 1 - General Provisions and Covenants, as well as the following:
A. Notify the Engineer at least 24 hours prior to performing testing.
B. The Engineer must be present to review testing procedures and record results.

1.07 SPECIAL REQUIREMENTS

None.

1.08 MEASUREMENT AND PAYMENT

Cleaning, inspection, and testing of structures are incidental to construction of structures and will not be paid for separately.

PART 2 - PRODUCTS

None.
PART 3 - EXECUTION

3.01 CLEANING

A. Clean all manholes, intakes, and structures by removing sheeting, bracing, shoring, forms, soil sediment, concrete waste, and other debris.

B. Do not discharge soil sediment or debris to drainage channels or existing storm sewer or sanitary sewer system.

3.02 VISUAL INSPECTION

A. Examine structure for:

1. Damage.

2. Slipped forms.

3. Indication of displacement of reinforcement.

4. Porous areas or voids.

5. Proper placement of seals, gaskets, and embedments.

B. Verify that the structure is set to true line, grade, and plumb.

C. Verify structure dimensions and thicknesses.

3.03 REPAIR

Comply with Section 6010 for repairs.

3.04 SANITARY SEWER MANHOLE TESTING

A. General:

1. Use vacuum testing for sanitary sewer manholes, unless exfiltration testing is specified in the contract documents.

2. Conduct the final test after manhole construction is complete, all repairs and connections have been made, and the invert has been installed.

B. Vacuum Test:

1. Applicable only for new manholes isolated from connecting sewer lines.

2. Use manufactured vacuum test equipment meeting the Engineer’s approval. Follow the equipment manufacturer’s recommended procedures throughout, unless directed otherwise by the Engineer or these specifications.

3. Use extreme care and follow safety precautions during testing operations. Keep personnel clear of manholes during testing.

4. Seal all openings except manhole top access using pneumatic plugs rated for test pressures. Install plugs according to the test equipment manufacturer’s recommendations.

5. Brace pipe inverts if backfill material has not been placed around connecting pipes.
3.04 SANITARY SEWER MANHOLE TESTING (Continued)

6. Install the vacuum tester head assembly on the manhole top access, and inflate the seal.

7. Evacuate the manhole to 5 psi or 10 inches mercury (Hg). Close the isolation valve and start the test. Record the starting time.

8. Maintain a vacuum in the manhole for the time indicated in the following table for the diameter and depth of manhole being tested.

9. Test failure is indicated by vacuum loss greater than 0.5 psi or 1 inch mercury (Hg) within the minimum test time indicated in the table below for the depth and diameter of the manhole being tested.

Table 6030.01: Minimum Vacuum Test Times for Various Manhole Diameters

<table>
<thead>
<tr>
<th>Depth (feet)</th>
<th>Diameter (inches)</th>
<th>48</th>
<th>54</th>
<th>60</th>
<th>66</th>
<th>72</th>
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<td>74</td>
<td>87</td>
<td>98</td>
<td>108</td>
<td>121</td>
</tr>
</tbody>
</table>

C. Exfiltration Test:

1. Testing may be performed in conjunction with sanitary sewer line testing. Comply with Section 4060.

2. Do not test by this method if water may potentially freeze during the test.

3. Plug the manhole inlet and outlet.

4. Fill the manhole with water to 2 feet above the outside top of the connecting pipe. If ground water is present, fill the manhole to no less than 2 feet nor more than 5 feet above the ground water level. Do not fill above the top of the standard barrel sections.

5. Mark the water level.

6. Allow water to stand in the manhole for 1 hour, then refill to the original water level and begin the test.

7. Determine the allowable drop in water level by using the equation given in Section 4060, 3.04. After 1 hour, measure the drop in water level.

8. Test failure is indicated by water loss greater than the maximum allowable calculated exfiltration.
3.05 TEST FAILURE

If testing fails, reseal the openings, repair the manhole, and retest. An alternate test method complying with these specifications may be used for a retest if desired.

END OF SECTION